catalogue no. 53



Sport nets and ropes

For all ball games



NEW for 2012





Sand pit cover for Beach-Volleyball, see page 7.4.



Goal nets for freely accessible multi-sports complexes in adccordance with EN 15312, see page 9.13.



Paddle-Tennis, see page 9.8.

If you want to speak to us in person, we will be happy to see you at:



International Golf Exhibition

Golf Europe 2012: Sunday, 16. September to Tuesday, 18. September in Augsburg



Ispo 2013: SPO Sunday, 03. February to Wednesday, 06. February in Munich

Connecting sport business professionals



45 Years HUCK

45 years of HUCK,

means 45 years of entrepreneurial spirit and of HUCK focus on quality

45 years of HUCK, means 45 years of development in net technology

45 years of HUCK,

means a good many professional careers.

Dear business colleagues,

Dear sporting colleagues,

Even in times of globalisation Manfred Huck GmbH focuses on local quality. Most of the netting and fibre production for our sports and safety nets originates from our Sächsische Netzwerke Huck GmbH factory in Heidenau, and the safety and stop nets are then finished off in Asslar-Berghausen and our other European plants.



The PP multifilament fibre produced by the company Sächsische Netzwerke Huck GmbH is subjected to the most stringent quality control and is also eco-friendly. This fibre is certified according to Oeko-Tex Standard 100.

The Huck company is also represented at international competitions. Our nets are being used during the 2012 Football European Championships in Poland.

We hope you enjoy perusing our new sports net catalogue no. 53 2012/2013.

With kind regards

Manfred Huck GmbH

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Explanations: DVV = German Volleyball Association **DIN** = German standardization

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We reserve the right to alter product design and technical specifications in the interest of development without prior notice. All given measurements, burst and break strength values are deemed to be approximate.

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No. 1023-02

Football goal nets with hexagonal mesh

HUCK football goal nets with hexagonal mesh were used during the 2006 world football championship in Germany. As a result of such nets in this special design being well received we now offer an extended range of hexagonal mesh goal nets that includes different depths.

Dimensions: width 7.50 m, height 2.50 m, top depth 0.80 m, bottom depth 2 m.		Dimensions: width 7.50 m, height 2.50 m, top and bottom depth 2 m.		l bottom depth 2 m.				
No. 1021 Knotless goal net in approx. 3.5 mm high tenacity		No.	1023	Knotless goal net in polypropylene, wit				
polypropylene, with hexagonal mesh.				polypropylelle, wit	n nexayona	l IIIesii.		
	Colour 01: Green	EN	€ 127,50 per pair			Colour 02: White	EN	€ 200,— per pair

€ 127,50 per pair EN

Colour 05: Yellow EN € 200, — per pair

DBGM

Article 102-02 (top depth 80 cm, bottom depth 150 cm) upon request!

Football goal nets with alternating coloration (chequered pattern)

Thanks to a new manufacturing technique we can offer knotless nets with hexagonal mesh and **alternating** coloration.

German registered design no. 20 2009 006 107.8

Colour 02: White

These nets with chequered pattern can be offered in the following sizes and colour combinations.

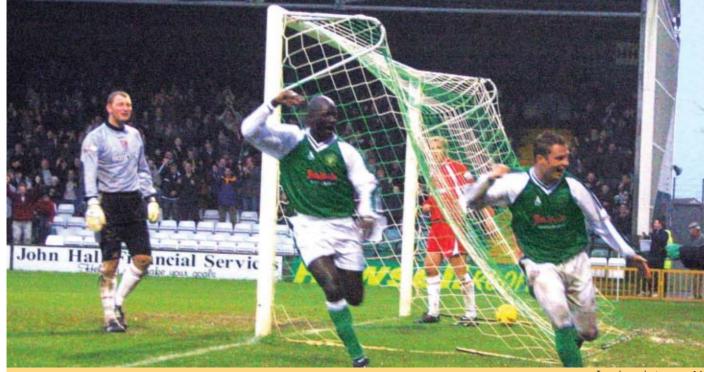
Dimensions: width 7.50 m, height 2.50 m, top depth 0.80 m, bottom depth 2 m.

No. 1011	Knotless goal net in approx. 3.5 mm high tenacity			
	polypropylene, with hexagonal mesh (chequered pattern).			
	Colour 21: White/Green	EN	€ 136,50 per pair	
	Colour 24: White/Blue	EN	€ 136,50 per pair	
	Colour 27: White/Red	EN	€ 136,50 per pair	

Dimensions: width 7.50 m, height 2.50 m, top and bottom depth 2 m.

No. 1013	Knotless goal net in approx. 3.5 mm high tenacity polypropylene, with hexagonal mesh (chequered pattern).				
	Colour 21: White/Green	EN	€ 215,— per pair		
	Colour 24: White/Blue	EN	€ 215,— per pair		
	Colour 27: White/Red	EN	€ 215,— per pair		
	Colour 54: Yellow/Blue	EN	€ 215,— per pair		
	Colour 56: Yellow/Black	EN	€ 215,— per pair		
	Colour 76: Red/Black	EN (NEW)	€ 215,— per pair		



Our football goal nets have the maximum mesh width of 120 mm required by DIN EN 748. Under the latest issue of DIN EN 748 the EN models are no longer restricted to square meshes, such that DIN EN 748 also covers hexagonal meshes. 

Two-colour goal nets, see page 1.6

Football Goal Nets

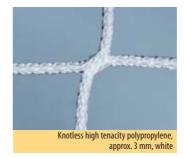
Dim.: width 7.50 m, height 2.50 m, top depth 0.80 m, bottom depth 1.50 m.

No. 103	Knotless goal net in a	annrox 3 mm	n nvlon.
1101 105	Colour 02: White	EN	€ 60,— per pair
	Colour 06: Black	EN	\in 60, — per pair
		EN	e oo,— pei paii
No. 104	Knotless goal net in a	approx. 3 mm	n polyester.
	Colour 02: White	EN	€ 145,— per pair
No. 105	Knotless goal net in a	approx. 3 mm	n high tenacity
	polypropylene.		
	Colour 01: Green	EN	€ 61,— per pair
	Colour 02: White	EN	€ 61,— per pair
	Colour 04: Blue	EN	€ 61,— per pair
	Colour 06: Black	EN	€ 61,— per pair
		_	
No. 106	Knotless goal net in a	approx. 5 mr	n high tenacity
No. 106			
No. 106	Knotless goal net in a polypropylene heav Colour 01: Green		gn.
No. 106	polypropylene heav	y duty desig	
No. 106 No. 107	polypropylene heav Colour 01: Green	y duty desig EN EN	gn. € 197,— per pair € 197,— per pair
	polypropylene heav Colour 01: Green Colour 02: White Knotless goal net in a	y duty desig EN EN	gn. € 197,— per pair € 197,— per pair
	polypropylene heav Colour 01: Green Colour 02: White	y duty desig EN EN	gn. € 197,— per pair € 197,— per pair high tenacity
	polypropylene heav Colour 01: Green Colour 02: White Knotless goal net in a polypropylene.	y duty desig EN EN approx. 4 mm	gn. € 197,— per pair € 197,— per pair high tenacity € 86,— per pair
	polypropylene hear Colour 01: Green Colour 02: White Knotless goal net in a polypropylene. Colour 01: Green Colour 02: White	y duty desig EN EN approx. 4 mm EN	gn. € 197,— per pair € 197,— per pair high tenacity € 86,— per pair € 86,— per pair
	polypropylene heav Colour 01: Green Colour 02: White Knotless goal net in a polypropylene. Colour 01: Green	y duty desig EN EN approx. 4 mm EN EN	gn. € 197,— per pair € 197,— per pair high tenacity € 86,— per pair € 86,— per pair € 88,— per pair € 88,— per pair
	polypropylene heav Colour 01: Green Colour 02: White Knotless goal net in a polypropylene. Colour 01: Green Colour 02: White Colour 03: Orange	en EN EN EN EN EN EN EN EN	gn. € 197,— per pair € 197,— per pair high tenacity € 86,— per pair € 86,— per pair

Please note: All goal nets can be supplied immediately.

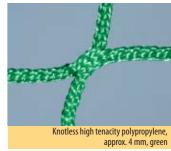


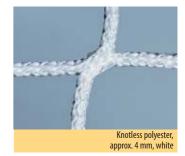
Dimensions: Red: net size Blue: top depth Green: bottom depth

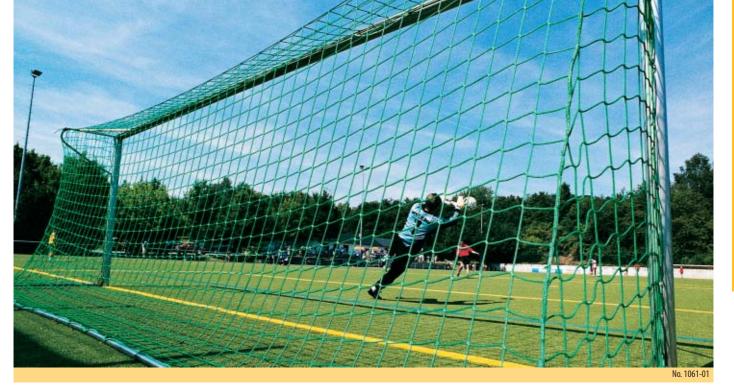


Knotless high tenacity polypropylene, approx. 5 mm, green

525

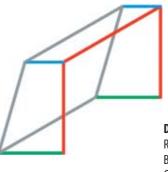




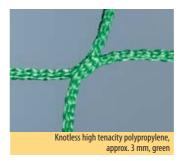


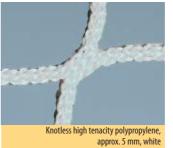
Football Goal Nets

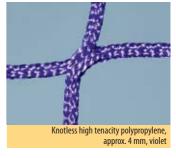
Dimension	s: width 7.50 m, height 2.5	50 m, top dep	th 0.80 m, bottom depth 2 m.			
No. 1041 Knotless goal net in approx. 4 mm polyester.						
	Colour 01: Green	EN	€ 150,— per pair			
	Colour 02: White	EN	€ 150,— per pair			
No. 1051 Knotless goal net in approx. 3 mm high tenacity polypropylene.						
	Colour 01: Green	EN	€ 64,— per pair			
	Colour 02: White	EN	€ 64,— per pair			
	Colour 04: Blue	EN	€ 64,— per pair			
	Colour 06: Black	EN	€ 64,— per pair			
No. 1061	Knotless goal net in a polypropylene hear					
	Colour 01: Green	EN	€ 204,— per pair			
	Colour 02: White	EN	€ 204,— per pair			
No. 1071	Knotless goal net in a polypropylene.	approx. 4 mn	n high tenacity			
	Colour 01: Green	EN	€ 94,— per pair			
	Colour 02: White	EN	€ 94,— per pair			
	Colour 03: Orange	EN	€ 94,— per pair			
	Colour 04: Blue	EN	€ 94,— per pair			
	Colour 05: Yellow	EN	€ 94,— per pair			
	Colour 06: Black	EN	€ 94,— per pair			
	Colour 07: Red	EN	€ 94,— per pair			
	Colour 09: Violet	EN	€ 104,— per pair			
	colour 07. Wolct	LIN	c iv i , pci pan			



Dimensions: Red: net size Blue: top depth Green: bottom depth









Knotless polyester, approx. 4 mm, dark green



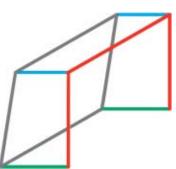
Football Goal Nets

Dimensions: width 7.50 m, height 2.50 m, top depth 1 m, bottom depth 2.25 m.

No. 1052	Knotless goal net in approx. 3 mm high tenacity polypropylene.			
	Colour 01: Green	EN	€ 72,— per pair	
	Colour 02: White	EN	€ 72,— per pair	
	Colour 04: Blue	EN	€ 72,— per pair	
No. 1062	Knotless goal net in a	approx. 5 mn	n high tenacity	
	polypropylene, hea	vy duty des	ign.	
	Colour 01: Green	EN	€ 214,— per pair	
	Colour 02: White	EN	€ 214,— per pair	
No. 1072	Knotless goal net in a	approx. 4 mn	n high tenacity	
	polypropylene.			
	Colour 01: Green	EN	€ 99,50 per pair	
	Colour 02: White	EN	€ 99,50 per pair	
	Colour 04: Blue	EN	€ 99,50 per pair	
	Colour 05: Yellow	EN	€ 99,50 per pair	
	Colour 06: Black	EN	€ 99,50 per pair	
	Colour 07: Red	EN	€ 99,50 per pair	
	Colour 09: Violet	EN	€ 109,50 per pair	

Dimensions: width 7.50 m, height 2.50 m, top depth 2 m, bottom depth 2 m.

No. 1043	Knotless goal net in Colour 01: Green Colour 02: White	approx. 4 mn EN EN	n polyester. € 195,— per pair € 195,— per pair
No. 1053	Knotless goal net in polypropylene. Colour 01: Green Colour 02: White Colour 06: Black	approx. 3 mn EN EN EN	n high tenacity € 91,50 per pair € 91,50 per pair € 91,50 per pair
No. 1063	Knotless goal net in polypropylene, hea Colour 01: Green Colour 02: White	approx 5 mm	high tenacity
No. 1073	Knotless goal net in polypropylene. Colour 01: Green Colour 02: White	approx. 4 mn EN EN	n high tenacity € 126,50 per pair € 126,50 per pair



Dimensions: Red: net size Blue: top depth Green: bottom depth



Dimensions: Red: net size Blue: top depth Green: bottom depth



Small-Mesh Goal Nets (45 mm) - 2coloured 🧉

Dimensions: width 7.50 m, height 2.50 m, top and bottom depth 2 m.



No. 1053-045 Knotless goal net in approx. 3 mm high tenacity

1.11	2 11	
	polypropylene. Mesh siz	e: approx. 4
	Colour 12: Green/White	EN
	Colour 42: Blue/White	EN
	Colour 72: Red/White	EN

45 mm. € 200,— per pair € 200,— per pair € 200,— per pair

Small-Mesh Goal Nets (60 mm)

These anti-hooligan nets protect the goalkeeper from tins and bottles thrown by the crowd and prevent them being used as climbing nets. They also add a touch of class to any sports ground.

Dimensions: width 7.50 m, height 2.50 m, top depth 0.80 m, bottom depth 2 m.

No. 1081-060	Knotless goal net in approx. 4 mm high tenacity			
	polypropylene. Mesh size: approx. 60 mm.			
	Colour 01: Green EN € 160, — per pair			
	Colour 02: White	EN	€ 160,— per pair	

Dimensions: width 7.50 m, height 2.50 m, top depth 1 m, bottom depth 2.25 m.

No. 1082-060	Knotless goal net in approx. 4 mm high tenacity			
	polypropylene. Mesh size: approx. 60 mm.			
	Colour 01: Green EN € 172,50 per pair			
	Colour 02: White	EN	€ 172,50 per pair	

Dimensions: width 7.50 m, height 2.50 m, top and bottom depth 2 m.

No. 1083-060	Knotless goal net in approx. 4 mm high tenacity				
	polypropylene. Mesh size: approx. 60 mm.				
	Colour 01: Green	EN	€ 211,— per pair		
	Colour 02: White	EN	€ 211,— per pair		

The small 45 mm mesh size means that the goal nets are hard to be climbed, in accordance with EN 15312, and also makes them good anti-hooligan nets.







N

Two-Colour Football Goal Nets in Club Colours

With a greater number of colour combinations, you can now order even more football goal nets in your club colours!

Every football field can have an attractive appearance thanks to the even structure of the netting and the diagonal alignment of the colours. In the best Huck quality, of course!

Dim.: width 7.50 m, height 2.50 m, top depth 0.80 m, bottom depth 1.50 m.

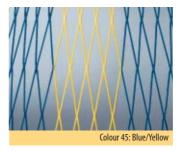
Knotless goal net in app polypropylene.	orox. 4 m i	m high tenacity
Colour 12: Green/White	EN	€ 103,— per pai
Colour 42: Blue/White	EN	€ 103,— per pair
Colour 45: Blue/Yellow	EN	€ 103,— per pair
Colour 62: Black/White	EN	€ 103,— per pair
Colour 65: Black/Yellow	EN	€ 103,— per pair
Colour 67: Black/Red	EN	€ 103,— per pair
Colour 72: Red/White	EN	€ 103,— per pair
	polypropylene. Colour 12: Green/White Colour 42: Blue/White Colour 45: Blue/Yellow Colour 62: Black/White Colour 65: Black/Yellow Colour 67: Black/Red	Colour 12: Green/WhiteENColour 42: Blue/WhiteENColour 45: Blue/YellowENColour 62: Black/WhiteENColour 65: Black/YellowENColour 67: Black/RedEN

Dimensions: width 7.50 m, height 2.50 m, top depth 0.80 m, bottom depth 2 m.

No. 1071	Knotless goal net in app polypropylene.	orox. 4 m	m high tenacity
	Colour 12: Green/White EN		€ 105,— per pair
	Colour 42: Blue/White	EN	€ 105,— per pair
	Colour 45: Blue/Yellow	EN	€ 105,— per pair
	Colour 62: Black/White	EN	€ 105,— per pair
	Colour 65: Black/Yellow	EN	€ 105,— per pair
	Colour 67: Black/Red	EN	€ 105,— per pair
	Colour 72: Red/White	EN	€ 105,— per pair

Dimensions: width 7.50 m, height 2.50 m, top and bottom depth 2 m.

No. 1073	Knotless goal net in app polypropylene.	orox. 4 m i	m high tenacity
	Colour 12: Green/White	EN	€ 157,— per pair
	Colour 42: Blue/White	EN	€ 157,— per pair
	Colour 45: Blue/Yellow	EN	€ 157,— per pair
	Colour 62: Black/White	EN	€ 157,— per pair
	Colour 65: Black/Yellow	EN	€ 157,— per pair
	Colour 67: Black/Red	EN	€ 157,— per pair
	Colour 72: Red/White	EN	€ 157,— per pair









Colour 65: Black/Yellow





Two-colour football goal nets with hexagonal mesh

Dimensions: width 7.50 m, height 2.50 m, top and bottom depth 2 m.

No. 1023	Knotless goal nets in approx. 3.5 mm high tenacity		
	polypropylene with hexagona	al mesh.	
	Colour 12: Green/White	€ 215,— per pair	
	Colour 42: Blue/White	€ 215,— per pair	
	Colour 72: Red/White	€ 215.— per pair	

Two-colour junior football goal nets

Dimensions: width 5.15 m, height 2.05 m, top and bottom depth 1 m.

No. 151	Knotless goal net in approx. 4 mm high tenacity				
	polypropylene.				
	Colour 12: Green/White		€ 66,— per pair		
	Colour 42: Blue/White	EN	€66,— per pair		

Colour 72: Red/White

Dim.: width 5.15 m, height 2.05 m, top depth 0.80 m, bottom depth 1.50 m.

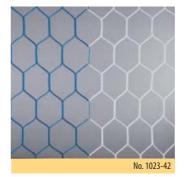
EN

€66,— per pair

No. 1515	Knotless goal net in approx. 4 mm high tenacity polypropylene.		
	Colour 12: Green/White	EN	€72,— per pair
	Colour 42: Blue/White	EN	€72,— per pair
	Colour 72: Red/White	EN	€72,— per pair

Dimensions: width 5.15 m, height 2.05 m, top depth 0.90 m, bottom depth 2 m.

No. 1511	Knotless goal in approx. 4 mm l polypropylene.	Knotless goal in approx. 4 mm high tenacity polypropylene.		
	Colour 12: Green/White	€72,— per pai		
	Colour 42: Blue/White	€72,— per pai		
	Colour 72: Red/White	€72,— per pai		









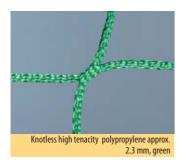
Junior Football Goal Nets

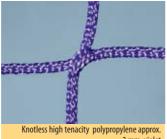
unior footl	ball goal nets in standa	rd German d	imensions	_	
Dimensior	ns: width 5.15 m, height 2	.05 m, top and	l bottom depth 1 m.		
No. 150	Knotless goal net in polypropylene.	approx. 3 mn	n high tenacity		
	Colour 01: Green	EN	€ 48,— per pair		
	Colour 04: Blue	EN	€ 48,— per pair		
No. 151	Knotless goal net in approx. 4 mm high tenacity				
	polypropylene, available in many popular colours.				
	Colour 01: Green	EN	€ 62,— per pair		
	Colour 02: White	EN	€ 62,— per pair		
	Colour 04: Blue	EN	€ 66,— per pair		
	Colour 05: Yellow	EN	€ 66,— per pair		
	Colour 07: Red	EN	€ 66,— per pair		
	Colour 09: Violet	EN	€ 66,— per pair		
No. 152	Knotless goal net in approx. 5 mm high tenacity				
	polypropylene, hea	avy duty desi	ign.		
	Colour 01: Green	EN	€ 116,— per pair		
	Colour 02: White	EN	€ 116,— per pair		

Junior football goal nets in standard French dimensions

Dimensions: width 6 m, height 2.10 m, top depth 0.80 m, bottom depth 1.80 m.

No. 1493	Knotless goal net in approx. 2.3 mm high tenacity polypropylene.			
	Colour 01: Green	EN	€ 45,— per pair	
No. 1503 Knotless goal net in a polypropylene.		approx. 3 mm	1 high tenacity	
	Colour 04: Blue	EN	€63,— per pair	
	Colour 05: Yellow	EN	€ 63,— per pair	
No. 1513	Knotless goal net in polypropylene.	approx. 4 mm	n high tenacity	
	Colour 01: Green	EN	€ 77,— per pair	
	Colour 02: White	EN	€ 77,— per pair	
	Colour 04: Blue	EN	€ 82,— per pair	
	Colour 05: Yellow	EN	€ 82,— per pair	
	Colour 06: Black	EN	€ 77,— per pair	
	Colour 07: Red	EN	€ 82,— per pair	

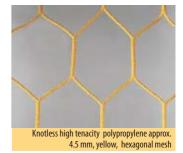




Knotless high tenacity polypropylene approx. 3 mm, violet



Knotless high tenacity polypropylene approx. 4 mm, white





Junior Football Goal Nets

Junior football goal nets in other sizes that conform to the minimum dimensions specified in DIN EN 748

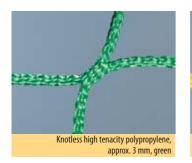
Dimensions: width 5.15 m, height 2.05 m, top depth 0.90 m, bottom depth 2 m.

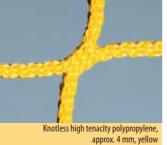
No. 1501	1501 Knotless goal net in approx. 3 mm high tenacit polypropylene.		
	Colour 01: Green	EN	€ 54,— per pair
	Colour 04: Blue	EN	€ 54,— per pair
No. 1511	Knotless goal net in app	orox. 4 mm hig l	h tenacity
	polypropylene, availab	le in many popι	ılar colours.
	Colour 01: Green	EN	€ 68,— per pair
	Colour 02: White	EN	€ 68,— per pair
	Colour 04: Blue	EN	€ 73,— per pair
	Colour 05: Yellow	EN	€ 73,— per pair
	Colour 07: Red	EN	€ 73,— per pair
	Colour 09: Violet	EN	€ 73,— per pair
No. 1541-060	Small-mesh, knotless g	oal net in appro	x. 4 mm high tenacity
	polypropylene. Mesh si	ze: approx. 60 r	nm (see photo above).
	Colour 01: Green	EN	€ 125,— per pair
	Colour 02: White	EN	€ 125,— per pair

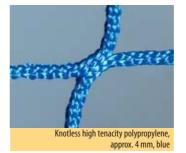
Junior football goal nets that conform to DIN EN 748

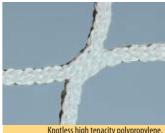
Dim.: width 5.15 m, height 2.05 m, top depth 0.80 m, bottom depth 1.50 m.

No. 1505	Knotless goal net in polypropylene. Colour 01: Green	approx. 3 mi EN	
	Colour off. dieen	EIN	€ 53,— per pair
No. 1515	Knotless goal net in	approx. 4 m i	m high tenacity
	polypropylene, and		
	Colour 01: Green	ÉN	 € 68,— per pair
	Colour 02: White	EN	€ 68,— per pair
	Colour 04: Blue	EN	€ 73,— per pair
	Colour 05: Yellow	EN	€ 73,— per pair
	Colour 07: Red	EN	€ 73,— per pair
	Colour 09: Violet	EN	€ 73,— per pair
No. 1525	Knotless goal net in	approx. 5 m i	n high tenacity
	polypropylene, heavy duty design.		
	Colour 01: Green	EN	€ 126,— per pair
	Colour 02: White	EN	€ 126,— per pair









Knotless high tenacity polypropylene, approx. 5 mm, white



Junio football goal nets with alternating coloration (chequered pattern)

DBGM

Thanks to a new manufacturing technique we can offer knotless nets with hexagonal mesh and **alternating** coloration. German registered design no. 20 2009 006 107.8

These nets with chequered pattern can be offered in the following sizes and colour combinations.

Dimensions: width 5.15 m, height 2.05 m, top and bottom depth 1 m

 No. 153
 Knotless goal net in approx. 3.5 mm high tenacity polypropylene, with hexagonal mesh (chequered pattern).

 Colour 21: White/Green
 EN
 € 89,25 per pair Colour 24: White/Blue

 Colour 27: White/Red
 EN
 € 89,25 per pair € 89,25 per pair € 89,25 per pair € 89,25 per pair

Dimensions: width 5.15 m, height 2.05 m, top depth 0.80 m, bottom depth 1.50 m

No. 1535	Knotless goal net in approx. 3.5 mm high tenacitypolypropylene, with hexagonal mesh(chequered pattern).Colour 21: White/GreenENColour 24: White/BlueENEN€ 98,50 per pairColour 27: White/RedEN€ 98,50 per pair		

Junior football goal nets with hexagonal mesh

Following the positive feedback from the football World Cup, we have extended our range of junior football goal nets with hexagonal mesh.

Dimensions: width 5.15 m, height 2.05 m, top and bottom depth 1m. No. 153 Knotless goal net in approx. 3.5 mm high tenacity polypropylene, with hexagonal mesh. Colour 02: White EN €85,—per pair €85,— per pair Colour 05: Yellow EN Dim.: width 5.15 m, height 2.05 m, top depth 0.80 m, bottom depth 1.50 m. No. 1535 Knotless goal net in approx. 3.5 mm high tenacity polypropylene, with hexagonal mesh. Colour 02: White EN € 93,50 per pair







Mini Goal Nets for goals measuring 1.80 m x 1.20 m

No. 1200	Mini goal net made of approx. 2.3 polypropylene. Mesh size: 100 mn cords, 8 m long. Dimensions: 1.90 m 70 cm deep at the top and bottom. Colour 01: Green	n. Includes 2 attachment
No. 1201	Mini goal net like item 1200-01 bu	it with a mesh size of

45 mm. Colour 01: Green € 33,— per pair

for goals measuring 1.20 m x 0.80 m

No. 1210	Mini goal net made of approx. 2.3 mm high tenacity polypropylene. Mesh size: 100 mm. Includes 2 attachment cords, 6 m long. Dimensions: 1.30 m x 0.90 m, 70 cm deep at the top and bottom.	
	Colour 01: Green € 29,— per pair	
No. 1211	Mini goal net like item 1210-01 but with a mesh size of 45 mm. Colour 01: Green € 36,50 per pair	

for goals measuring 2.40 m x 1.60 m

No. 1220Mini goal net made of 2.3 mm high tenacity polyproplene.
Mesh size 100 mm. Includes 2 attachment cords 8 m long.
Dimensions: 2.50 m x 1.70 m, top and bottom depth 100 cm.
Colour 01: Green€ 39,50 per pair

for goals measuring 3 m x 1 m

 No. 1221
 Mini goal net made of 3 mm high tenacity polypropylene.

 Mesh size 100 mm. Includes 2 attachment cords 10 m long.
 Dimensions: 3 m x 1 m, top and bottom depth 100 cm.

 Colour 01: Green
 € 42,50 per pair



Example of custom-made mini goal net (goal is not available)

for goals measuring 3 m x 1.60 m

 No. 1222
 Mini goal net made of 3 mm high tenacity polypropylene.

 Mesh size 100 mm. Includes 2 attachment cords 12 m long.
 Dimensions: 3 m x 1.60 m, top and bottom depth 100 cm.

 Colour 01: Green
 € 45,— per pair



New trend in sport: FUTSAL

A completely different version of indoor football. The new trend of FUTSAL is played, in contrast to normal indoor football, without bands and with a special ball.

Handball goals are used as goals and we can offer the following net dimensions and qualities:

Dimensions: width 3,10 m, height 2 ,10 m, top depth 80 cm, bottom depth 100 cm.

No. 108	Knotless goal net in approx. 3.5 mm high tenacity polypropylene. With hexagonal mesh and elastic cords,		
	to protect external mesh row, chequered pattern .		
	Colour 21: White/Green	€ 75,— per pair	
	Colour 24: White/Blue	€ 75,— per pair	
	Colour 27: White/Red	€ 75,— per pair	

No. 114	114 Knotless goal net in approx. 4 mm high tenacity polypropylene.	
	Colour 01: Green	€ 52,— per pair
	Colour 02: White	€ 52,— per pair
	Colour 05: Yellow	€ 52,— per pair

Anti-vandalism goal nets in Mahulan steel, made from clip nets or Dralo[®], a large selection can be found in section 10.





Goal nets in Mahulan steel (see also page 10.3)

Ball Carrier Nets

Ball carrier nets with a mesh size of approx. 5 cm in approx. 2.5 mm high tenacity polypropylene with pull cord. A top-quality product suitable for gymnastic balls. One-colour.

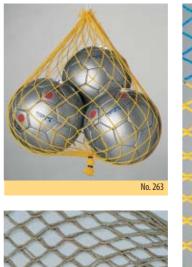
No. 261	for 1 - 2 balls	€ 12,50 per pack of 10
No. 263	for 3 balls	€ 13,50 per pack of 10
No. 266	for 6 balls	€ 17,50 per pack of 10
No. 269	for 9 balls	€ 21,50 per pack of 10
No. 2610	for 10 - 12 balls	€ 26,50 per pack of 10

Ball carrier as above but in 3 colours (blue/yellow/green)

No. 269-3F	for 9 balls	€ 22,50 per pack of 10
No. 2613-3F	for 13 - 15 balls	€ 32,50 per pack of 10

Small-mesh ball carrier nets in approx. 2 mm high tenacity polypropylene. Mesh size: approx. 3 cm Colour 08: Hemp

No. 2730	for 30 balls	€ 26,— per pack of 10
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No. 269-3F

Shooting Target Wall

No. 165	Shooting target wall made of polyethylene fabric, approx. 200 g/m ² , with two target holes approx. 50 cm in diameter, eyelets at the sides and along the top and complete with two 10 m Isilink cords. Size: 5 m x 2 m. Colour 04: Blue € 151.— each	
No. 166	Shooting target wall like No Colour 04: Blue	o. 165-04 but 3 m x 2 m in size. € 91,— each



No. 2730-08

Multi-sport nets

Public areas, school grounds, wherever young people are having fun and are able to pursue leisure activities, such as football, basketball etc. in a risk-free environment.

Nets in high tenacity polypropylene.

Available according to every type of sport in various thicknesses, mesh sizes and colours.

Prices and sizes on request

Goal nets according to EN 15312 "Freely accessible multi-sports complexes"; see Page 9.13 in our catalogue.





Multi-sport facility

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Accessories

Fixing kits for goal nets.

Plastic net hooks No. 1010	Plastic net hooks for aluminium goals.	€ 12,50 per pack of 10
No. 10101	Plastic net hooks, black (for nets from 4.5 mm in diameter)	€ 20,— per pack of 10
Screw hooks for a No. 1011	luminium goals, in stainless steel with all with rectangular couplings	uminium couplings. € 22,50 per pack of 10
No. 1012	with rhombic couplings	€ 22,50 per pack of 10

Support poles + accessories

Support poles for free hanging goal nets (goal nets with an equal top and bottom depth).

I	No. 1015	Aluminium support poles, 40 mm in diameter, total length: 3 m. Set consisting of 2 support poles (in sections) and one ground anchor and tension cord per pole.		
			€ 67,50 per set per goal	
I	No. 1014		Net ties, approx 300 mm long and 7.8 mm wide, for fixing the goal net to the base frame and/or folding frame. Supplied in bags of 100.	
		Colour 06: Black	€ 19,50 per bag	
1	No. 10141	Net ties, like no. 1014, but packaged i Colour 06: Black	n lots of 10. € 2,50 per pack of 10	

Particularly well suited for public areas, where the net will often have to be taken off and on.

No. 10145 Velcro strip, width approx. 20 mm, 5 m roll. Colour 06: Black € 12,50 per roll

Net storage bag

No. 1040 Net bag - enough space for 1 pair of football goal nets (adult) - large opening thanks to a practical double zipper € 7,50 each

Ballast Chains for Goal Nets

Ballast chain for goal nets, consisting of a chain, 800 g per metre, sheathed in plastic.

No. 1017	Depth 150 cm Length 10.50 m	€ 100,50 each
No. 10171	Depth 200 cm Length 11.50 m	€ 111,— each
No. 10172	Depth 225 cm Length 12 m	€ 116,— each





No. 1012, No. 1011





No. 1014







Ballast chain

1.14



Indoor handball goal nets with hexagonal mesh

HUCK handball goal nets were used during the 2007 world handball championship in Germany and the 2011 world handball championship in Sweden. Goal nets in a special hexagonal mesh design, which stood out additionally by being yellow, were selected.

In regulation dimensions: width 3.10 m, height 2.10 m, top depth 0.80 m, bottom depth 1 m. Mesh size 10 cm.						
No. 111	No. 111 Knotless goal net in approx. 4.75 mm high tenacity polypropylene, with hexagonal mesh, and additional cord to protect the outer rows of mesh.		No. 108	Knotless goal net in approx polypropylene, with hexag protect the outer rows of me	jonal mesh, and additional cord to	
	Colour 05: Yellow	€ 116,— per pair		Colour 02: White	€ 71,— per pair	

Knotless indoor handball goal nets in high tenacity polypropylene and polyester offer the following advantages:

- High mesh rigidity and high energy absorption
- Easy-to-put-up nets due to lightweight and flexible net structure
- Looks good
- Accurate mesh size due to form-fit net mesh connections
- Little wear/high abrasion resistance

Our handball goal nets fulfil the requirements of DIN EN 749!

They come in a wide range of colours, also including 2-colour team colours (see pages 2.2 and 2.4).



Handball goal nets with alternating coloration (chequered pattern)

Thanks to a new manufacturing technique we can offer knotless nets with hexagonal mesh and **alternating** coloration. German registered design no. 20 2009 006 107.8 These nets with chequered pattern can be offered in the following colour combinations.

In regulation dimensions: width 3.10 m, height 2.10 m, top depth 0.80 m, bottom depth 1 m. Mesh size 10 cm.

 No. 108
 Knotless goal net in approx. 3.5 mm high tenacity polypropylene, with hexagonal mesh and additional cord to protect the outer rows of mesh.

 Chequered pattern Colour 21: White/Green
 €
 75,— per pair

 Colour 24: White/Blue
 €
 75,— per pair

 Colour 27: White/Red
 €
 75,— per pair



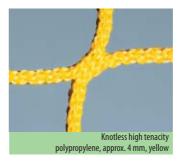


Indoor Handball Goal Nets

In regulation dimensions: width 3 m, height 2 m, top depth 0.80 m, bottom depth 1 m. Mesh size 10 cm.

No. 109	Knotless 'World Cup' goal net in approx. 5 mm high tenacity polypropylene, attached to the goal frame by a fixed cord to protect the outer rows of mesh.			
	Colour 01: Green	€ 116,— per pair		
	Colour 02: White	€ 116,— per pair		
	Colour 04: Blue	€ 116,— per pair		
No. 112	Knotless goal net in approx. 3 polypropylene. Colour 01: Green	mm high tenacity € 39,75 per pair		
No. 113	Knotless goal net in approx. 4	mm polvester.		
	Colour 02: White	€ 97,50 per pair		
No. 114	Knotless goal net in approx. 4 polypropylene.	mm high tenacity		
	Colour 01: Green	€ 52,— per pair		
	Colour 02: White	€ 52,— per pair		
	Colour 05: Yellow	€ 52,— per pair		





	Dimensions: width 3.10 m, height 2.10 m, top depth 0.80 m, bottom depth 1.50 m. Mesh size 10 cm.	
N	o. 1142 Knotless goal net in approx. 4 mm high tenacity	N

polypropylene. Colour 01: Green € 61,— per pair

N	o. 1143	Knotless goal net in approx. 4 mm high tenacity	
	Dimensio	hs: width 3.10 m, height 2.10 m, top depth 0.80 m, bottom depth 2 m. Mesh size 10 cm.	

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43 Knotless goal net in approx. 4 mm high tenacity polypropylene.
 Colour 01: Green € 66, — per pair

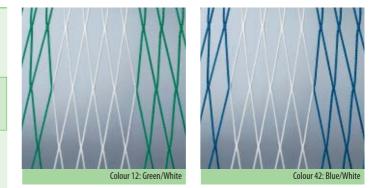


Two-colour handball goal nets in club colours

In order to increase the customer appeal of our handball goal nets, we can now offer you two-colour handball goal nets in your club colours in three colour combinations.

In regulation dimensions: width 3.10 m, height 2.10 m, top depth 0.80 m, bottom depth 1 m. Mesh size: 10 cm.

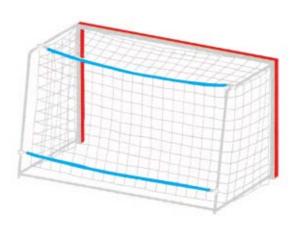
No. 114	Knotless goal nets in approx. 4 mm high tenacity polypropylene.				
	Colour 12: Green/White	€ 58,50 per pair			
	Colour 42: Blue/White	€ 58,50 per pair			
	Colour 72: Red/White	€ 58,50 per pair			



Accessories Tension cords for indoor handball goal nets

These tension cords fit all our indoor handball and indoor hockey goal nets.

- No. 1192 Elastic tension cords, 2 heavy-duty elastic cords with hooks at both ends, 6.50 m long. These tension cords are designed for the section of net attached to the vertical posts and crossbar of indoor handball and indoor hockey goals (the red lines on the sketch). They make the net more elastic and prolong its life. € 12,— per pair
- No. 1191Tension cords in approx. 6 mm polyethylene. A set of
4 cords. The top two tension cords are fitted with a quick-release
fastener. These tension cords are for goals in which the net is
freely suspended inside the frame (the blue lines on the sketch).
 $\in 14,--$ per set





"Exclusive" Indoor Handball Goal Nets

In addition to the tension cord at the top, these nets have a tension cord at the bottom to prevent the ball from slipping between the goal frame and the net. The tension cord at the top is fitted with a quick-release fastener.

The section of the net that is hung on the goal frame is fitted with an additional cord in order to protect the outer rows of mesh.

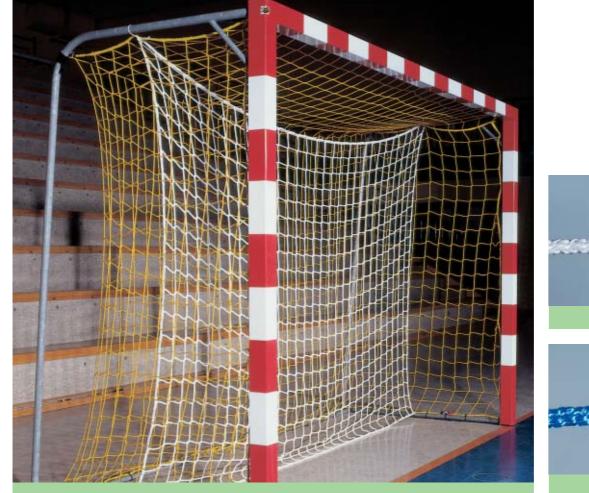
Please hang up the nets on this cord and at the top of the net. This can extend the life of the nets significantly!

In regulation dimensions: width 3.10 m, height 2.10 m, top depth 0.80 m, bottom depth 1 m. Mesh size 10 cm.

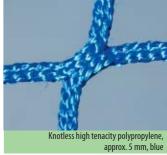
No. 1131	Knotless goal net in approx. 4 mm polyester. No. 10		No. 1091	Knotless goal net in approx. 5 mm heavy duty,	
	Colour 02: White	€ 118,50 per pair		high tenacity polypropyle	ne.
No. 1141	Knotless goal net in approx. polypropylene. Colour 01: Green Colour 02: White Colour 07: Red	4 mm high tenacity € 70,— per pair € 70,— per pair € 70,— per pair		Colour 01: Green Colour 02: White Colour 04: Blue	€ 131,50 per pair € 131,50 per pair € 131,50 per pair











Catch Nets for Indoor Handball Goals

Dimensions: **2 x 3 m, mesh size 10 cm,** complete with 8 m tie cord. Like in ice hockey, additional catch nets are suspended in indoor handball goals.

For a surcharge, all 3 designs can also be weighted with a lead cord (see below), which makes the net even more effective at catching balls.

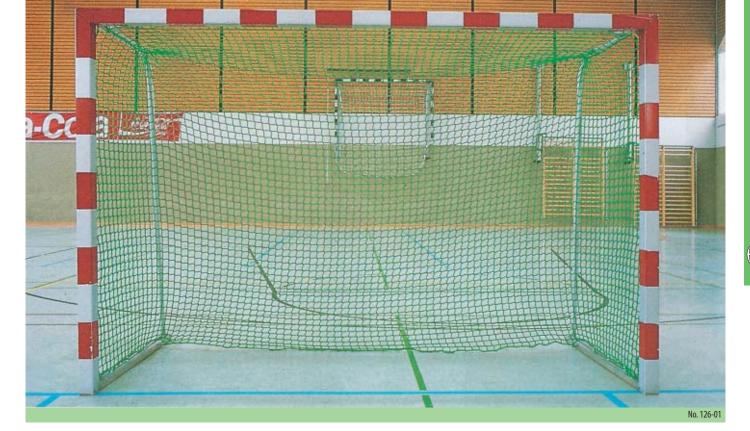
No. 117Catch net in approx. 4 mm high tenacity polypropylene.
Colour 01: Green€ 38,— per pair

Catch net in approx. 4 mm polyester. Colour 02: White € 48,— per pair				
Catch net in approx. 5 mm high tenacity polypropylene ,				
Colour 01: Green	€73,— per pair			
Colour 02: White Colour 04: Blue	€73,— per pair €73,— per pair			
	Colour 02: White Catch net in approx. 5 mm hig suitable for indoor handball go Colour 01: Green Colour 02: White			

Weighting for Indoor Handball and Indoor Hockey Goal and Catch Nets

- No. 2110Lead cord weighting for indoor handball catch and goal nets,
400 g per metre. Already fitted in the webbing of the net.
€ 4,70 per metre
- No. 1193Chain weights for indoor handball goal nets, 800 g per metre.
Sheathed in plastic with a hook and tie cord at both ends.
For nets with a depth of 1 m.
Length: 5 m€ 47,— each





Indoor Hockey Goal Nets

Goal nets that can be used for both indoor handball and indoor hockey. Mesh size 4.5 cm. Dimensions: width 3 m, height 2 m, top depth 0.80 m, bottom depth 100 cm.

As the goal net dimensions for indoor handball and indoor hockey are identical, the same nets can be used for both sports!

No. 110	lo. 110 Knotless Indoor hockey goal net in approx. 4 mm high tenacity polypropylene. Mesh size: 4.5 cm.		No. 126	Knotless Indoor hockey goal high tenacity polypropyle	net in approx. 5 mm heavy duty, ne. Mesh size 4.5 cm.	
Colour 01: Green € 150, — per pair			A very flexible net.			
				Colour 01: Green	€ 213,— per pair	
No. 125	Knotless Indeer beskey goal	not in approx 2 mm high		Colour 02: White	€ 213,— per pair	
No. 125	Knotless Indoor hockey goal net in approx. 3 mm high tenacity polypropylene. Mesh size 4.5 cm.			Colour 04: Blue	€ 213,— per pair	
	Colour 01: Green	€ 119,— per pair	No. 127	Knotless Indoor hockey goal	net in approx. 2.5 mm high	
					tenacity polypropylene. M	esh size 2.5 cm.
				Colour 01: Green	€ 213,— per pair	

All indoor hockey goal nets have a additional cord in the goalmouth area.

The goal nets should only be attached to this cord as this lengthens the life of the nets considerably (see photo right).



Additional cord for the protection of mesh edge

Mini hockey goal net in approx. 2 mm high tenacity polypropylene. Mesh size 4.5 cm. Available in any size. Price on request.

See page 1.11 for our mini goal nets.



Field Hockey Goal Nets

Field hockey goal net with a mesh size of 4.5 cm.

No. 130	Knotless field hockey goal net in approx polypropylene. Mesh size 4.5 cm, widt 2.14 m, top depth 90 cm, bottom depth	h 3.66 m, height
	Colour 01: Green	€ 118,— per pair
No. 1301	Knotless field hockey goal net in approx polypropylene. Mesh size 4.5 cm, widt 1.80 m, top depth 90 cm, bottom depth In this case the net only comes down backboard (at the sides and back).	h 3.66 m, height 120 cm.

No. 1302Knotless field hockey goal net as no. 1301, but in approx.
3 mm high tenacity polypropylene, mesh size 4,5 cm.
Colour 01: Green€ 115,— per pair

€ 185,— per pair

Field hockey goal net with a mesh size of 2.5 cm.

Colour 01: Green

No. 132 Knotless field hockey goal net in approx. 2.5 mm high tenacity polypropylene. Mesh size 2.5 cm, dimensions as No. 130. Colour 01: Green € 245,— per pair

Roller Hockey Goal Nets

 No. 131
 Knotless roller hockey goal net in approx. 3 mm polyester. Mesh size 4 cm.

 Dimensions: 170 cm wide, 105 cm high, top depth 35 cm, bottom depth 92 cm, including a hook-on net: 180 x 110 cm. Colour 02: White

See page 7.2 for our ice hockey goal nets.

Floorball

No. 136	Knotless floorball net in approx. 2.3 mm high ter polypropylene. Mesh size 45 mm, 1.60 x 1.15 m, top depth 40 cm, bottom depth 60 cm.				
	Colour 02: White	€ 34,— per pair			
No. 137	Knotless floorball net (which ho high tenacity polypropylene. Mesh size 45 mm, 1.70 x 1.25 m. Colour 02: White				
	Colour 02: White	€ 14,50 per pair			

Please measure the depth of the goal before ordering to avoid delivery of an unsuitable net.



No. 1311

Knotless roller hockey goal net in approx. **4 mm polyester.** Mesh size 4 cm.

NEW

Dimensions: 170 cm wide, 105 cm high, **top depth 65 cm, bottom depth110 cm,** including a hook-on net: 180 x 110 cm. Colour 02: White € 195,— per pair





Volleyball Tournament nets that meet international and DVV I standards

These nets are used for international matches as well as for all competition matches, particularly in the higher categories, from the Landesliga (German State League) and above. They all share the following features:

- 6-point suspension with 3 quick-release fasteners at each end and fibreglass-reinforced polyester rods sewn into the sides
- 70 mm wide, white headband with 11.70 m Kevlar cable
- continuous 50 mm wide, white band along the bottom

9.50 m long, 6-point suspension, fibreglass-reinforced polyester rods sewn into the sides at each end and Kevlar cable (11.70 m long) above with a 70 mm headband and a continuous 50 mm band along the bottom.

 No. 5088
 Knotless volleyball tournament net in approx. 3 mm high tenacity polypropylene, with Kevlar tension cord (11.70 m long), fibreglass-reinforced polyester rods sewn into the sides at each end, 6-point suspension and 6 tie cords.

 White polyester headband, 70 mm wide, and continuous white polypropylene band, 50 mm wide, along the bottom. Colour 06: Black
 € 103,— each

No. 5077

Knotless volleyball tournament net in approx. 4 mm high tenacity polypropylene, with Kevlar tension cord (11.70 m long), fibreglass-reinforced polyester rods sewn into the sides at each end, 6-point suspension and 6 tie cords. White headband, 70 mm wide, and continuous white polypropylene band, 50 mm wide, along the bottom. Colour 06: Black € 108,50 each





All volleyball nets are fitted with a plastic disc at both ends of the net, to prevent the steel or Kevlar cable from accidentally slipping back into the tape (see inset photo above).

Our tournament nets (without printing) have a **woven, extremely heavy-duty** headband. The nets are 9.50 m long and 1 m high, and conform to DIN EN 1271 requirements.

We cannot issue quotes for nets with printed edges (on PVC bands) until we have camera-ready artwork.

Depending on the size of the order, there may be a substantial surcharge for this service and delivery is likely to be 3-4 weeks after approval of the print format.

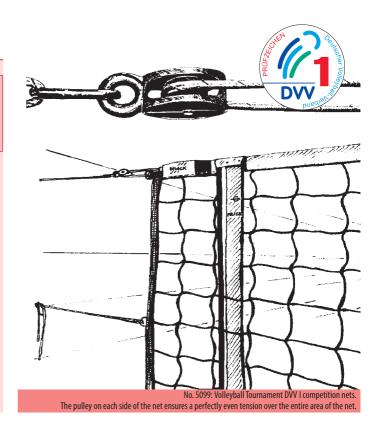
Please note: If Kevlar cables in other lengths are needed, please state this when ordering!

Volleyball Tournament Nets that conform to DVV I standards (with tension pulley)

9.50 m long, **6-point suspension**, fibreglass-reinforced polyester rods sewn into the sides at each end and Kevlar cable (11.70 m long) with tension pulley above. **70 mm wide headband and continuous 50 mm wide band** along the bottom.

No. 5099 This design development patented by Huck (patent no. P 43 24 767.9-09) also features a tension pulley at both ends of the Kevlar cable. This system guarantees an even tension across the net. It is also possible to adjust the position of the net to fit the court markings once it has been tensioned.

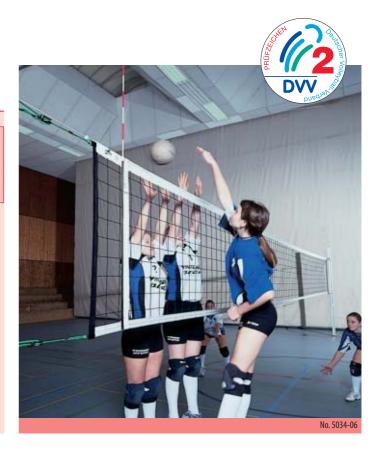
> "Smash" knotless volleyball tournament net in approx. 3 mm high tenacity polypropylene with Kevlar tension cord (11.70 m long), fibreglass-reinforced polyester rods sewn into the sides at each end, 6-point suspension and 6 tie cords with quick-release fastener as well as a tension pulley at each end. Colour 06: Black € 115,— each



Volleyball Tournament nets that meet international and DVV II standards

9.50 m long, **4-point suspension**, fibreglass-reinforced polyester rods sewn into the sides at each end and steel or Kevlar cable (11.70 m long) with a **70 mm headband** and continuous **50 mm band** along the bottom.

- No. 5033
 Knotless volleyball tournament net in approx. 3 mm high tenacity polypropylene with steel cable (approx. 4 mm thick and 11.70 m long). Fibreglass-reinforced polyester rods sewn into the sides at each end, 4-point suspension and 4 tie cords with quick-release fastener. Colour 06: Black
 € 84,— each
- No. 5034
 Knotless volleyball tournament net in approx. 3 mm high tenacity polypropylene with Kevlar cable (approx. 5 mm thick and 11.70 m long). Fibreglass-reinforced polyester rods sewn into the sides at each end, 4-point suspension and 4 tie cords with quick-release fastener. Colour 06: Black
 € 90,— each



Please note: If Kevlar or steel cables in other lengths are needed, please state this when ordering!

DVV-Approved Volleyball Tournament Nets

In contrast to DVV I and DVV II, DVV nets have a 50 mm wide headband and, at the bottom, a band for securing the antennae only at the sides. They can still be used as tournament nets in the lower divisions.

9.50 m long, **4-point suspension**, fibreglass-reinforced polyester rods sewn into the sides at each end and steel or Kevlar cable (11.70 m long) above.

 No. 5133
 Knotless volleyball tournament net in approx. 3 mm high tenacity polypropylene with steel cable (approx. 4 mm thick and 11.70 m long). Fibreglass-reinforced polyester rods sewn into the sides at each end, 4-point suspension and 4 tie cords with quick release fastener. Colour 06: Black
 € 69,— each

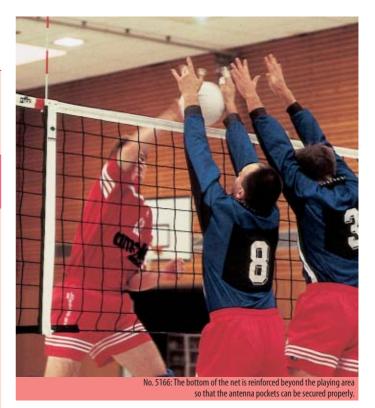
 No. 5134
 Knotless volleyball tournament net in approx. 3 mm high tenacity polypropylene with Kevlar cable (approx. 5 mm thick and 11.70 m long). Fibreglass-reinforced polyester rods sewn into the sides at each end, 4-point suspension and 4 tie cords with quick release fastener. Colour 06: Black
 € 75,50 each

9.50 m long, **6-point suspension**, fibreglass-reinforced polyester rods sewn into the sides at each end and Kevlar cable (11.70 m long) above.

 No. 5166
 Knotless volleyball tournament net in approx. 3 mm high tenacity polypropylene with Kevlar cable (11.70 m long).

 Fibreglass-reinforced polyester rods sewn into the sides at each end, 6-point suspension and 6 tie cords with quick-release fastener.

 Colour 06: Black
 € 88,50 each





For items 5133-06, 5134-06 and 5166-06

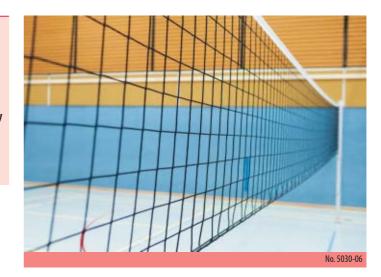
Please note: If Kevlar or steel cables in other lengths are needed, please state this when ordering!

Long Volleyball Nets (for training)

Colour 06: Black

No. 5030	Knotless long volleyball net in approx. 3 mm high tenacity polypropylene with polyester headband. Kevlar cable length: net length + 2 m			
	Colour 06: Black	€ 6,70 per metre		
No. 5020	Knotless long volleyball net in approx. 2.3 mm high tenac polypropylene with polyester headband. Keylar cable length: net length ± 2 m			

€ 5,70 per metre



Volleyball Training Nets

	n dimensions: 9.50 m long, 1 m high, Cevlar cable, or nylon tie cord (11.7		No. 503	Volleyball net in approx. 3 m with 4 mm steel cable . Hea Colour 01: Green Colour 06: Black	m high tenacity polypropylene wy-duty design. € 44,50 each € 44,50 each
No. 509	No. 509Volleyball net in approx. 2 mm polyethylene cord, 9.50 m long, 1 m high, with nylon tie cord. Colour 06: Black $\leq 23,$ each		No. 5032	Volleyball net in approx. 3 mm high tenacity polypropylene with 11.70 m Kevlar cable . Heavy-duty design. Colour 06: Black € 52,— each	
No. 501	Volleyball net in approx. 2 mm p 3 mm steel cable. Colour 06: Black	bolyethylene cord with € 30,50 each	The reinforced edges of all training nets are made of high quality UV-resistant material.		

"Exclusive" Training Net

No. 5011 Volleyball net in approx. 2.3 mm high tenacity polypropylene, reinforced all round with tarpaulin, 11.70 m steel cable above, fibreglass-reinforced polyester rods sewn into the sides, additional tie cords on all four corners. Colour 06: Black € 51,— each

Quick Assembly Training Nets

With school volleyball in mind, we have designed a practice net that can be set up very quickly (1 minute). It is made of polyethylene Raschel fabric and is approx. 70 cm high. There is a 50 cm long elastic loop in each corner but no steel cable or reinforced surround.

No. 511	Training net for quick assembly, length 10 m. Colour: Green with white selvage
	€ 22,50 each
No. 512	Training net for quick assembly, length 3.50 m. Colour: Green with white selvage
	€ 14,50 each

Other lengths available upon request. Items 509-515 cannot be supplied with steel or Kevlar cables.

... and the professional versions:

No. 515 Training net for quick assembly, 0.40 x 10 m, made of reinforced Raschel fabric with reinforced headband. Tensioning of the net is improved by PES rods at the sides, the tension cord with Clamcleat cleat along the top and elastic loops with snap hooks fitted at the bottom on both sides. Colour 01: Green € 36,— each







No. 511

Volleyball Antennae

According to the rules of international volleyball, antenna pockets must incorporate a white strip, 5 cm wide, which serves as a boundary marker, and a black pouch for the antenna. The white boundary marker and black pouch must form a complete unit (see photos).

No. 502	One-piece volleyball antennae with DVV approval. Length 1.80 m. Supplied complete with coated polyester pockets and boundary marker.
	€ 30,— per pair
No. 5021	Two-piece volleyball antennae. Length 1.80 m. Supplied complete like item 502. DVV approved. Improved design: the join is extremely stable, which increases the stability of the equipment (see photo in the bottom right-hand corner).
	(see photo in the bottom right-hand corner). € 33,— per pair



The new woven Polyester support pocket can even withstand extreme loads, such as e.g. this attack.

Volleyball Antennae without Pockets

No. 5025	One-piece volleyball antenna	e, length 1.80 m,
	without pockets.	€ 12,50 per pair
No. 5026	Two-piece volleyball antenna	e, length 1.80 m,
	without pockets.	€ 15,50 per pair

Antenna Pockets

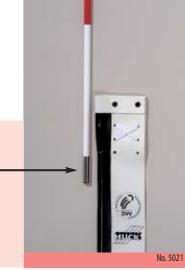
No. 5023	High frequency welded pockets for volleyball antennae with coated polyester boundary marker.
	· · · · · ·
	€ 18,— per pair

No. 5053 Integrated pockets with DVV approval, as no. 5023, but already fitted to net.

€23,— per pair

ith Improved design:

the two pieces meet in the protected part of the pouch and the join is extremely stable.



International Volleyball Federation rules state that only one-piece net antennae may be used at official tournaments.

According to the DVV testing body for materials, two-piece antennae with a stable join in the protected part of the pouch are also permitted. Our two-piece antennae meet these safety standards.

Sit Volleyball Net (size: 0.80 x 6.50 m)



NEW

Knotless volleyball tournament net in approx. 3 mm high tenacity polypropylene with Kevlar cable (11.70 m long). Fibreglass-reinforced polyester rods sewn into the sides at each end, 6-point suspension and 6 tie cords with quick-release fastener.

Colour 06: Black

€ 85,— each

NEW



Volleyball 3.5

Net Accessories



Tie cords for DVV I and II-approved volleyball nets with quickrelease fastener, 2 m long (see photo). 4 or 6 cords required per net. These cords can only be used with volleyball nets that have fibreglass polyester rods at the sides.

€ 4,60 each

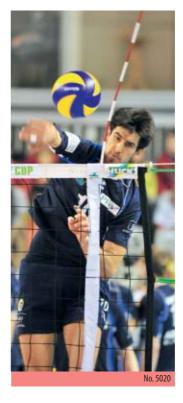
No. 537	Spare tensioner, black, for tensioning the net (see photo).
	€ 1,80 each



Spare parts for retrofitting volleyball nets.

No. 5020	Volleyball antenna pockets with Velcr and easy attachment to net.	o fastening for a quick
		€ 19,— per pair
No. 9082	Spare cable in 4 mm dia. galvanised st with 2 loops.	eel, length 11.70 m € 13,— each
No. 9083	Spare tensioning cable in Kevlar arar length 11.70 m, with 2 loops.	nid fibre, €16.— each
No. 9084	Surcharge for supplying volleyball nets w Kevlar cable (instead of steel cable).	vith 11.70 m long

€ 7,— each





Huck solutions to the problem of storing and transporting nets.

No. 530	Frame for rolling volleyball ne	ts. € 17,50 each
No. 540	Bag for carrying volleyball net Ideal for transporting and stori Length: 1.05 m Diameter: 25 cm	5 5 7







Badminton Tournament Nets

Badminton tournament nets conforming to **DIN EN 1509**. Dimensions: length 6.02 m, height 0.76 m, mesh size approx. 18 mm, 8 m Kevlar cable, sides reinforced with polyester rods.

- No. 6001
 Badminton tournament net conforming to DIN EN 1509 in approx.

 1.2 mm high tenacity polypropylene. Mesh size approx. 18 mm.
 Colour 06: Black € 36,50 each
- No. 6021Badminton tournament net conforming to DIN EN 1509 in approx.1.8 mm high tenacity polypropylene. Mesh size approx. 18 mm.
Colour 06: Black€ 45,50 each



Badminton nets manufactured to order (including shorter ones) are subject to a surcharge.

See page 4.2 for sets of nets!

All badminton tournament nets are fitted with a plastic disc at both ends of the net, to prevent the steel or Kevlar cable from accidentally slipping back into the tape. All badminton tournament nets have an extra strong headband (but no belt tensioner).

Badminton tournament nets in international dimensions: length 6.02 m, height 0.76 m, mesh size approx. 18 mm, 6.60 m long steel or Kevlar cable.

- No. 600 "Champion" badminton tournament net in approx. 1.2 mm high tenacity polypropylene, mesh size approx. 18 mm, with steel cable, 6.60 m long, but no polyester rods. Colour 06: Black € 28,50 each
 No. 601 "Champion" badminton tournament net as no. 600, but with Kevlar cable, 6.60 m long, no polyester rods. Colour 06: Black € 33,— each
- No. 602"Perfect" badminton tournament net in approx. 1.8 mm high
tenacity polypropylene, mesh size approx. 18 mm,
with steel cable, 6.60 m long, but no polyester rods.
Colour 06: Black€ 35,50 each
- No. 603"Perfect" badminton tournament net as no. 602, but with
Kevlar cable, 6.60 m long, no polyester rods.
Colour 06: Black \notin 40,— each





Sets of Badminton Nets

Our "Champion" and "Perfect" badminton tournament nets are also available as part of a set, each consisting of two, three or four nets without polyester rods on a long Kevlar cable.

No. 60002-06	2 nets: No. 600 'Champion', Kevlar cable length: 15 m.	€ 69,50 per set
No. 60003-06	3 nets: No. 600 'Champion', Kevlar cable length: 23 m.	€ 104,25 per set
No. 60004-06	4 nets: No. 600 'Champion', Kevlar cable length: 31 m.	€ 139,— per set
No. 60202-06	2 nets: No. 602 'Perfect', Kevlar cable length: 15 m.	€ 78,50 per set
No. 60203-06	3 nets: No. 602 'Perfect', Kevlar cable length: 23 m.	€ 118,25 per set
No. 60204-06	4 nets: No. 602 'Perfect', Kevlar cable length: 31 m.	€ 157,— per set

Badminton Training Nets

No. 6000	"Champion" long badminton net. Len	gth of the Kevlar cable: length of the net $+$ 0.60 m.	
	Colour 06: Black	€ 6,60 per metre	
No. 6020	"Perfect" long badminton net. Length	of the Kevlar cable: length of the net $+$ 0.60 m.	
	Colour 06: Black	€ 7,20 per metre	

Please note: If Kevlar cables in other lengths are needed, please state this when ordering!



Badminton Accessories

No. 532 Belt and tensioning device with ratchet mechanism for badminton and volleyball nets. Tensioning device consisting of 25 mm polyester belts, which can be fitted at either side, and integral ratchet for tensioning. On one side, fixed belt, 90 cm long, with hook and on the other, adjustable belt, also 90 cm long, with hook.

> To tighten: lock the tensioning lever of the ratchet mechanism To release: release the lock in the tensioning lever, open the tensioning lever completely until it reaches a horizontal position and snap the lock into place in the 2 grooves of the belt roller. € 12,75 each

No. 533

Belt tensioner with clamp lock and 2 hooks consisting of a 25 mm polyester belt, 100 cm long when extended, with large hand loop, 1 clamp lock and 2 hooks. Tensioning: 15 – 60 cm. €7,35 each

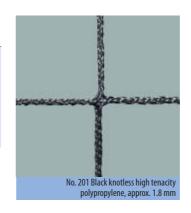
No. 2105

Kevlar tension cable, approx. 5 mm, for badminton nets. € 1,20 per metre



Badminton Training Nets

No. 607 Badminton net in approx. 1.2 mm high tenacity polypropylene with nylon tension cord, 6.10 m long, 76 cm high, 20 mm mesh, reinforced all the way around. Colour 06: Black € 17,— each



Shuttlecock Catch Net

No. 201-020	Knotless shuttlecock catch ne tenacity polypropylene wit	•••
	fixed selvage. Colour 02: White Colour 06: Black	€ 4,20 per m ² € 4,20 per m ²

Surcharge for smaller nets: For each net below 5 m²: 100 % For each net below 10 m²: 35 % For each net below 20 m²: 20 %

See product information on pages 6.3 and 6.4.



Tennis Nets

The dimensions of our standard nets for doubles courts conform to ITF (International Tennis Federation) and DTB (German Tennis Federation) regulations: 12.72 m x 1.07 m (imperial: 42 ft x 3.5 ft) for installation dimensions that comply with DIN EN 1510.

The headband is made of extremely durable woven polyester and UV-resistant. The nets are fitted with a steel wire cable encased in plastic (13.20 m long) and can be used with all new net posts.

Thanks to our knotless manufacturing technique and square mesh, HUCK tennis nets are aesthetically pleasing as well as practical (e.g. improved visibility).

Our nets can also be supplied for singles courts for a surcharge. All tennis nets can be supplied with an integrated centre strap (see page 5.4).

"Merlin" represents the second generation of knotless square-meshed nets. It follows "Excalibur" and is designed to meet very high quality standards. In addition to standard quality features such as:

- the fixed mesh produced by our knotless manufacturing technique

- high dimensional stability

- **optimum visibility** with no rows of double mesh (most international tennis tournaments use single-mesh nets),

this net is made of thicker material and therefore heavier so it "falls" better.

No. 8081	"Excalibur" tennis net in app	prox. 2.5 mm polyester.
	Colour 01: Green	€ 82,— each
	Colour 06: Black	€ 82,— each
No. 8091	"Merlin" tennis net in approx	a. 3.5 mm polyester.
No. 8091	"Merlin" tennis net in approx Colour 01: Green	a. 3.5 mm polyester. € 127,— each





Important: If longer steel cables are needed (especially for older sets of posts), please specify when ordering!

We do not undertake repairs on tennis nets from other manufacturers!



Tennis Nets

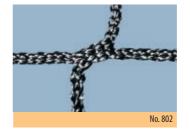
Tennis nets with no rows of double mesh in regulation ITF and DTB doubles court dimensions: 12.72 m x 1.07 m (imperial: 42 ft x 3.5 ft), for installation dimensions that comply with DIN EN 1510.

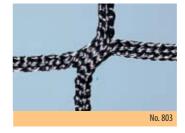
No. 802	Knotless tennis net in approx. 2.3 polypropylene. This net is designed for recre	5 7
	(not competition). Colour 06: Black	€ 66,— each
No. 803	Knotless tennis net in approx. 3 ı polypropylene.	mm high tenacity

polypropylene. Colour 06: Black € 82,— each

- No. 8031Knotless tennis net in 3 mm polypropylene, all sides taped.
Colour 06: Black€ 89,— each
- No. 8041
 Extremely strong tennis net made to withstand the highest demands featuring our proven knotless mesh, in 4 mm high tenacity polypropylene, and reinforced surround.

 Colour 06: Black
 € 110,— each







All tennis nets can be fitted with a 5 mm Kevlar aramid fibre cable for a surcharge.

This avoids the problem of kinks forming in the steel cable when tennis nets are dismantled.



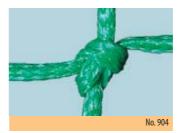
Tennis Nets

Tennis nets with rows of double mesh in regulation ITF and DTB doubles court dimensions: 12.72 m x 1.07 m (imperial: 42 ft x 3.5 ft), for installation dimensions that comply with DIN EN 1510.

No. 904	Tennis net in approx. 3 mm bra 5 continuous rows of double me Colour 01: Green Colour 06: Black	
No. 9044	Tennis net in approx. 3 mm bra 5 continuous rows of double m reinforced surround. Colour 01: Green Colour 06: Black	
No. 904M	Tennis net in approx. 3 mm bra 5 continuous rows of double me Colour 06: Black	
No. 805	Knotless tennis net in approx. Top with double mesh (hanc Colour 06: Black	
	nnis nets in regulation ITF and DTB .07 m (imperial: 42 ft x 3.5 ft) for ir	

2.72 m x 1.07 m (Imperial: comply with DIN EN 1510.

No. 910	10 Knotless tennis net in approx. 4 mm coated polyester	
	Netting guaranteed for 3 ye	ars.
	Colour 06: Black	€ 190,— each





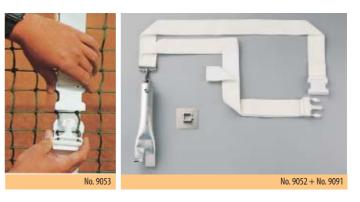




Tennis Accessories

No. 905	Centre strap made of white plastic-coated nylon.		
		€ 3,85 each	
No. 9052	Centre strap made of 100% polyester buckle and stainless steel snap hooks.	with plastic snap	
		€ 7,— each	
No. 9053	Integrated Centre strap like item 905		
		€ 10,— each	
No. 906	Polyester net cord with brass eyelets Easily fitted by any groundsman.	and lacing cords.	
		€ 32,50 each	
No. 908	Galvanised, plastic-coated steel wire c with loops.	able, 13.50 m long, € 13,90 each	
No. 9085	As No. 908, but 13.20 m long.	€ 13,90 each	
No. 9081	Tension cable in approx. 5 mm Kevlar	aramid fibre,	
	13.50 m long with loops.	€ 16,50 each	
No. 9086	As No. 9081, but 13.20 m long.	€ 16,50 each	
No. 907	Galvanised tensioning screw for iter	n 905.	
		€ 9,50 each	
No. 909	Ground anchor pin (galvanised), for te	ennis net centre strap. € 6,40 each	
No. 9091	Aluminium ground sleeve for any typ	be of centre strap. € 19,— each	



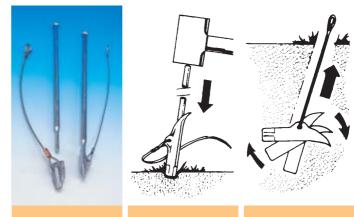




Ground Anchor System

No. 2109	No. 2109 This ground anchor consists of a 3 mm steel wire ca	
	40 cm long, and loop. It is knocked into the ground using	
	a round bar, 45 cm long, and then removed.	
	When the cable loop is pulled, the anchor turns diagor	
	in the ground becoming securely anchored.	
	Resistance: approx. 100 kg	€ 26,— each

No. 21091 Ground anchor like item 2109 but with stainless steel cable. \in 31,— each



Tennis 5.4

Tennis Court Drag Nets

No. 913		Tennis court drag net in tried and tester polyester with a mesh size of just 2 x 2 cm increases the efficiency of court maintena for a two-ply mesh. Net size: approx. 2 m wide, 1.50 m long Complete with wooden bar and pull Colour 06: Black	n. The small mesh size ance without the need
	No. 914	Spare net for item 913. Colour 06: Black	€ 40,— each
	No. 917	Tennis court drag net in coated 3 mm two-ply mesh. Mesh size: 4 cm x 4 cm Net size: approx. 2 m wide, 1.50 m long Complete with wooden bar and pull Colour 06: Black	
	No. 917A	Tennis court drag net as no. 917 but 4 Net size: approx. 2 m wide, 1.10 m long Colour 06: Black	
	No. 918	Spare net for item 917. Colour 06: Black	€ 39,— each
	No. 916	Spare wooden bar, for item 913 + 917 with screws.	, supplied in two parts € 33,— each



Pull Cords

No. 9093	Pull cords for tennis court drag nets ir	n approx. 10 mm soft
	braided plastic. Length 3.50 m.	
	Galvanised fasteners on both ends.	
	Colour 01: Green	€ 4,50 each



Drag Nets on Rolls

No. 924	Coated polyester material, approx Mesh size: 4 x 4 cm Roll: approx. 1.12 x 130 m = 145.60 r Weight per roll: approx. 69.90 kg Weight per m²: approx. 480 g	m ²
	Colour 06: Black	€ 13,— per m ²
No. 926	Coated polyester material, approx Mesh size: 4 x 4 cm Roll: approx. 1.50 x 50 m = 75 m ² Weight per roll: approx. 36.75 kg Weight per m²: approx. 490 g Colour 06: Black	. 3 mm for tennis drag nets € 7,50 per m ²
No. 915	Close-meshed coated polyester no drag nets. Mesh: 2 x 2 cm Rolls: approx. 2 x 25 m = 50 m ² Weight per roll: 50 kg Weight per m ² : 1 kg Colour 06: Black	etting for tennis court € 10,85 per m ²



)

Junior Tennis Nets with Posts

For a set of posts measuring 0.70 x 6 m:

No. 940	Set of freestanding posts. Tubular st gold, that fit together. Diameter approx Size: 0.70 x 6 m.	1 , 2
No. 934	Junior tennis net in approx. 1.5 mm high tenacity polypropylene, mesh size 30 mm. Tarpaulin pouches at the side elastic net cord at the top for rapid and optimal adjustmen of the net tension. Size: approx. 0.70×6 m. Colour 06: Black ≤ 34 .— each	
No. 830	Junior Tennis net in rotproof polyethy Size: approx. 0.70 x 6 m. Colour 01: Green with white edging.	rlene. €11,— each



No. 940 + No. 934

For a set of posts measuring 0.70 x 3 m:

No. 941	Set of posts like item 940 but 0.70 x 3 m.		
		€ 80,— per set	
No. 935	Junior Tennis net, like item 934 but 0	.70 x 3 m.	
	Colour 06: Black	€ 27,— each	
No. 831	Junior Tennis net, like item 830 but 0	.70 x 3 m.	
	Colour 01: Green with white edging.	€ 9,50 each	



No. 636	Net ballast bag made of small woven HDPE bands.
	Ballast not included.
	€ 4,30 each

No. 933 Junior Tennis net, in approx. 2.3 mm high tenacity **polypropylene.** Size: 0.80 m x 6 m. Colour 06: Black

€ 43,50 each

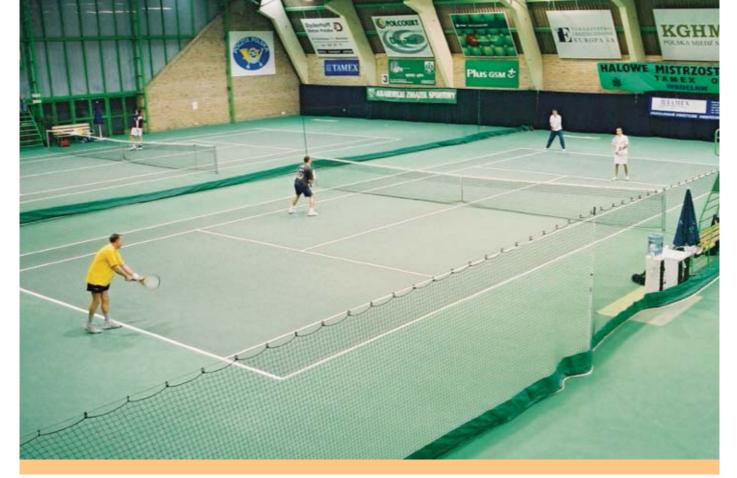


For beach and street tennis equipment, see Beach & Fun on pages 9.9 and 9.10.



Standard Dividing Nets for indoor and outdoor tennis courts

a) Steel w	al features included in the price: ire cable, approx. 4 mm thick and 38 r curnbuckle at each end.	nm long,	and attach	weighting, 200 g per m, encased in P ied to the net. rings, 3 per m, attached to net.	ES webbing
lo. 220	Dividing net in approx. 2.3 mm mesh size 4.5 cm. Dimensions: approx. 40 x 2.50 m Colour 01: Green Colour 015: Dark Green Colour 02: White		No. 221	Dividing net, like item 220 but Colour 01: Green Colour 015: Dark Green Colour 02: White	40 x 3 m. € 410,— per panel € 410,— per panel € 410,— per panel
		We recommend dark green (c for indoor courts and gre			
lo. 2205	Freestanding telescopic supp nets. Fully adjustable between 2				
	protect the lower part of the net, iter	ns 2201 and 2211 have a strip of J	plastic-coated poly	yester, approx. 15 cm wide, along the	e bottom.
These nets	do not have lead cord weighting.				
No. 2201	Dividing net in approx. 2.3 mm mesh size 4.5 cm. Dimensions: approx. 40 x 2.50 n With a strip of plastic-coated p wide, along the bottom.	l.	No. 2211	Dividing net like item 2201 but Colour 015: Dark Green Colour 02: White	t 40 x 3 m. € 410,— per panel € 410,— per panel
	Colour 015: Dark Green Colour 02: White	€ 357,50 per panel € 357,50 per panel			



Standard Dividing Nets with flame retardant finish

Additional equipment included in the price: a) Steel wire cable, approx 4 mm thick and 38 m long, with a turnbuckle at each end.		 b) Lead cord weighting, 200g per m, encased in PES webbing and attached to the net. c) Split nylon rings, 3 per m, attached to the net. 					
No. 220	F Dividing net in 2.3 mm high te in flame retardant finish. Mesh size approx 4.5 cm. Dimensions: approx. 40 x 2.50 m Colour 015: Dark green Colour 02: White		No. 221F	Dividing net like item 220F, bu Colour 015: Dark green Colour 02:White	t 40 x 3 m. € 454,50 each € 454,50 each		

Dividing Nets in custom sizes

No. 200-045	Safety net made of approx. 2.3 n polypropylene, mesh size approx.		For hanging and tensioning the nets, we recommend:					
	Colour 01: Green Colour 015: Dark green	€ 3,30 per m ² € 3,30 per m ²	No. 2102	Steel wire cable, zinc-coated, 4 mm thick. € 0,95 per metre				
	Colour 02: White	€ 3,30 per m ²	No. 2111	Lead cord encased in webbing fixed to net, 200g per metre.				
No. 200F045	Safety net made of approx. 2.3 n polypropylene, flame retardant			€ 3,65 per metre				
	mesh size approx. 45 mm. Colour 015: Dark green	€ 4,10 per m ²	No. 2122	Split nylon rings, ø 9 mm, length 53 mm, width 30 mm, inner length 35 mm, black, 3 rings attached to net per metre.				
	Colour 02: White	€ 4,10 per m ²		€ 2,50 per metre				

Surcharge for smaller nets: For each net below 5 m² + 100 % For each net below 10 m² + 35 % For each net below 20 m² + 20 % per single net.



Tennis Court Surrounds and Indoor Panelling

Our surrounds and indoor panelling are manufactured from breathable polyethylene and therefore do not damage fencing. Ideal for advertising.

€ 5,75 per m²

€ 5,75 per m²

No. 700	Standard tennis court surroun							
	2 m high, breathable. Reinforced all the way round with metal							
	eyelets about every 50 cm. 56 snap hooks supplied loose with							
	every surround.							
	Colour 010: Light Green	€ 81,50 each						
	Colour 015: Dark Green	€ 81,50 each						
	Colour 04: Blue	€ 81,50 each						
	Colour 07: Red	€ 91,50 each						
	Colour 86: Cream	€ 91,50 each						
No. 710	Tennis court surrounds/indoor panelling, 200 g/m ² , in any dimensions. Polyethylene fabric reinforced all the way around with metal eyelets about every 50 cm. Also supplied with snap hooks for hooking onto the steel cable. Optional: a hollow seam,							
	approx. 5 cm wide, along the bott	om to hold a lead cord						
	(see page 6.6). Colour 010: Light Green	€ 5,10 per m ²						
	Colour 015: Dark Green	€ 5,10 per m ²						
	Colour 02: White (NEW)	€ 5,10 per m ²						
	Colour 04: Blue	€ 5,10 per m ²						
	Colour 07: Red	€ 5,20 per m ²						
	Colour 03: Orange	€ 5,75 per m ²						

Surcharges for smaller surrounds: For item 710 and item 776:

Colour 76: Terracotta Colour 86: Cream

For each surround below 5 m²: + 100%, for each surround below 10 m²: + 35%, for each surround below 20 m²: + 20%.

Snap hooks

No. 21210	Galvanised snap hooks for suspendin	ig tennis court surrounds. € 8,60 per bag of 56
No. 2121	Galvanised snap hooks as above.	€ 0,15 each

No. 712	Tennis court surround like iten	
	edge. Metal eyelets all the way a	round and snap hooks.
	Colour 010: Light Green	€ 7,05 per metre
	Colour 015: Dark Green	€ 7,05 per metre
	Colour 04: Blue	€ 7,05 per metre
	Colour 03: Orange	€ 8,05 per metre
	Colour 66: Silver	€ 8,05 per metre
	Colour 76: Terracotta	€ 8,05 per metre
	Colour 86: Cream	€ 8,05 per metre
No. 776	Tennis court surrounds/indoo in a particularly opaque, flam polyethylene monofilament/tape	e-retardant fabric in e, in any dimensions.
	Reinforced all the way round with	h metal eyelets about every

50 cm. mbo supplied with shup hooks	for nooking onto the
steel cable.	
Colour 015: Dark Green	€ 7,95 per m ²
Colour 04: Blue	€ 7,95 per m ²
Colour 66: Silver	€ 7,95 per m ²
Colour 86: Cream	€ 7,95 per m ²
(Cream colour does NOT have flame ret	ardant finish)

50 cm. Also supplied with span books for booking onto the





We recommend our galvanised steel wire cables with cable eyes and a turnbuckle at both ends for suspending and tensioning the panelling. For other weighting and suspension accessories, see pages 6.5 and 6.6.

Printed Advertising on HUCK Tennis Court Surrounds using special weatherproof dye.

The lettering is airbrushed. Before each job, you will receive a proof to scale, showing you how your printing will look.

Standard typeface: Helvetica characters

No. 7610: 1 line, Helvetica No. 7620: 2 line, Helvetica No. 7630: 3 line, Helvetica Price on request Price on request Price on request



Surround with 3-line advertisement

Individual designs



Tennis court surround individually designed to meet your requirements

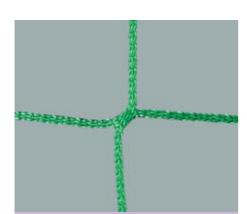
For the artwork, we require a vectorised file (EPS format), where possible.

Files can be e-mailed directly to:

daniel.kloska@huck.net

The special ink used is weather-resistant, but cannot be guaranteed against wear and tear.

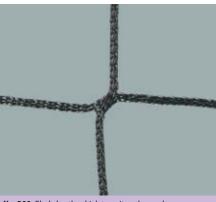
Product Information



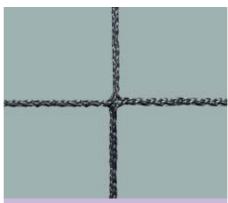
No. 200: Green, knotless high tenacity polypropylene, approx. 2.3 mm.



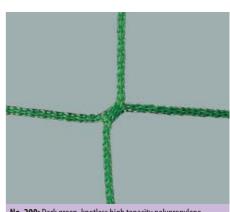
No. 200: White, knotless high tenacity polypropylene, approx. 2.3 mm.



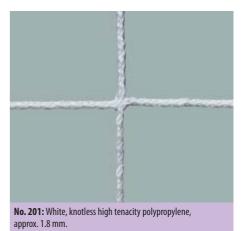
No. 200: Black, knotless high tenacity polypropylene, approx. 2.3 mm.

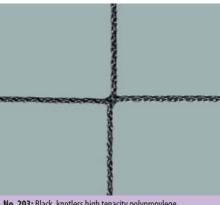


No. 201: Black, knotless high tenacity polypropylene, approx. 1.8 mm.

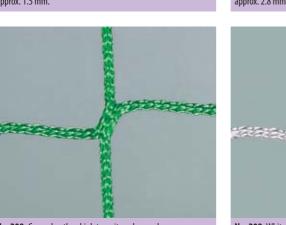


No. 200: Dark green, knotless high tenacity polypropylene, approx. 2.3 mm.

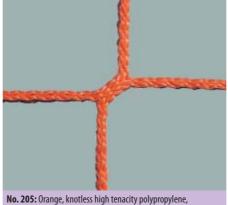




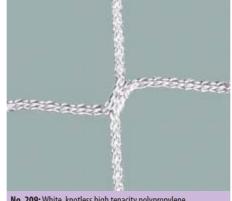
No. 203: Black, knotless high tenacity polypropylene, approx. 1.5 mm.



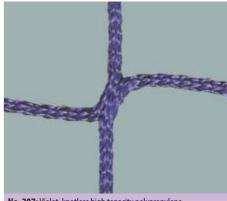
No. 209: Green, knotless high tenacity polypropylene, approx. 3 mm.



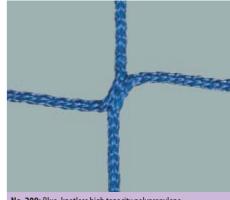
No. 205: Orange, knotless high tenacity polypropylene approx. 2.8 mm.



No. 209: White, knotless high tenacity polypropylene, approx. 3 mm.



No. 207: Violet, knotless high tenacity polypropylene, approx. 3.5 mm.

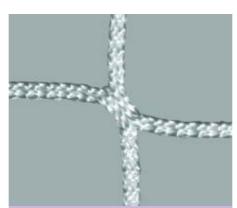


No. 209: Blue, knotless high tenacity polypropylene, approx. 3 mm.

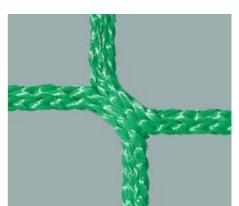
Product Information



No. 209: Black, knotless high tenacity polypropylene, approx. 3 mm.



No. 209: White, knotless high polyester, approx. 4 mm.



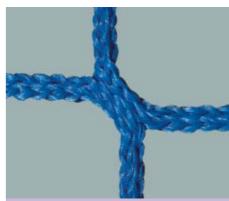
No. 212: Green, knotless high tenacity polypropylene, approx. 5 mm.



No. 212: White, knotless high tenacity polypropylene, approx. 5 mm.



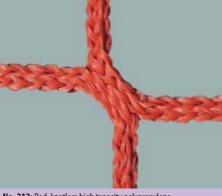
No. 212: Orange, knotless high tenacity polypropylene, approx. 5 mm.



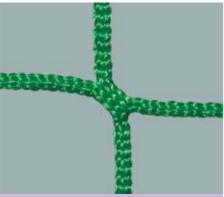
No. 212: Blue, knotless high tenacity polypropylene, approx. 5 mm.



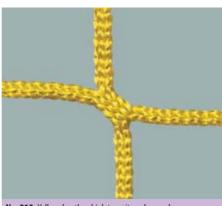
No. 212: Black, knotless high tenacity polypropylene, approx. 5 mm.



No. 212: Red, knotless high tenacity polypropylene, approx. 5 mm.



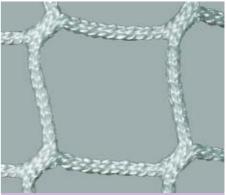
No. 215: Green, knotless high tenacity polypropylene, approx. 4 mm.



No. 215: Yellow, knotless high tenacity polypropylene, approx. 4 mm.



No. 213: White, knotless high tenacity polypropylene, approx. 6 mm.



No. 216: White, knotless polyester, approx. 3 mm.

Material diameter of 1.5 - 2.8 mm

Ref. No.	Material	Dia.	Mesh size	Colour			€/m²
		mm	mm				
1203-010	PP high tenacity, knotless (*)	1.5 diamond mesh	10	٠			€ 4,90
203-020	PP high tenacity, knotless	1.5	20	٠			€ 3,85
203-028	Polyprop. hf., knotenlos (NEW)	1,5	28	٠			€ 2,80
203-030	PP high tenacity, knotless	1.5	30	0	•		€ 2,50
203-050	PP high tenacity, knotless	1.5	50	٠			€2,—
203-060	PP high tenacity, knotless	1.5	60	٠			€ 1,65
203-100	PP high tenacity, knotless	1.5	100	٠			€ 0,85
201-020	PP high tenacity, knotless	1.8	20	0	•		€ 4,20
201-025	PP high tenacity, knotless	1.8	25	٠	•		€ 3,85
201-030	PP high tenacity, knotless	1.8	30	٠			€ 3,30
200-020	PP high tenacity, knotless	2.3	20	٠	• •	• •	€ 6,15
200-025	Polyprop. hf., knotenlos (NEW)	2,3	25	٠			€ 5,20
200-030	PP high tenacity, knotless	2.3	30	0	•		€ 4,30
200-035	PP high tenacity, knotless	2.3	35	0	•		€ 3,80
200-045	PP high tenacity, knotless	2.3	45	٠	• •	• •	€ 3,30
200-100	PP high tenacity, knotless	2.3	100	٠	•		€ 1,65
200-120	PP high tenacity, knotless	2.3	120	٠	• 0	•	€ 1,35
205-100	PP high tenacity, knotless	2.8	100	•			€ 1,80
205-120	PP high tenacity, knotless	2.8	120	•			€ 1,40

Material diameter of 3 - 3.5 mm

209-045	PP high tenacity, knotless	3.0	45	$\bullet \bigcirc \bullet \bullet \bullet \bullet \bullet \bullet$	€ 4,10
209-100	PP high tenacity, knotless	3.0	100	$\bullet \bigcirc \bullet \bullet$	€ 2,15
209-120	PP high tenacity, knotless	3.0	120	$\bullet \bigcirc \bullet \bullet$	€ 1,70
216-035	Polyester, knotless	3.0	35	0	€ 7,30
216-045	Polyester, knotless	3.0	45	0	€ 6,30
216-100	Polyester, knotless	3.0	100	0	€ 3,15
216-130	Polyester, knotless	3.0	130	0	€ 2,40
207-045	PP high tenacity, knotless	3.5	45	• •	€ 5,15
207-100	PP high tenacity, knotless	3.5	100	• •	€ 2,50
207-120	PP high tenacity, knotless	3.5	120	• •	€ 2,15

Surcharge for smaller quantities:

nets under 5 m² + 100 % per net, nets under 10 m² + 35 % per net, nets under 20 m² + 20 % per net

When ordering loose hanging nets, the required length must be increased by the following amounts based on the mesh size: a) Mesh of up to 45 mm: 20 %

b) Mesh of 60 - 100 mm: 15 %

c) Mesh of 110 - 150 mm: 10 %

Polypropylene is recommended for outdoor use. All nets have a fixed selvage of approx. 5 - 7 mm included in the price per square metre (*) except item 1203-010 in black.

(*) Item 1203-010 in black = diagonal mesh design, cut lengths only.

ρM

Material diameter of 4 - 4.5 mm

Ref. No.	Material	Dia.	Mesh size	Colour				€/m ²
		mm	mm					
210-035	Polyester, knotless	4.0	35	0				€9,30
210-045	Polyester, knotless	4.0	45	0				€6,70
210-100	Polyester, knotless	4.0	100	0				€ 3,60
210-120	Polyester, knotless	4.0	120	0				€3,10
215-030	PP high tenacity, knotless	4.0	30	٠				€ 8,40
215-045	PP high tenacity, knotless	4.0	45	٠	0	•	٠	€6,25
215-100	PP high tenacity, knotless	4.0	100	٠	0	•	٠	€ 3,30
215-120	PP high tenacity, knotless	4.0	120	٠	0	•	٠	€ 2,65
215-120	PP high tenacity, knotless	4.0	120			0		€ 2,95
214-045	PP high tenacity, knotless	4.2	45	٠				€6,50
211-045	Polyester, knotless (NEW)	4.5	45					€7,—

Material diameter of 5 - 6 mm

212-045	PP high tenacity, knotless	5.0	45	•	\bigcirc		٠	٠		€ 6,80
212-060	PP high tenacity, knotless	5.0	60	٠		٠	٠			€6,25
212-070	PP high tenacity, knotless	5.0	70	•						€ 5,95
212-100	PP high tenacity, knotless	5.0	100	٠	0			•	٠	€ 3,60
212-120	PP high tenacity, knotless	5.0	120	٠	0					€ 3,10
213-100	PP high tenacity, knotless	6.0	100	0						€ 9,40

If nets made to special requirements have a square mesh, it is technically impossible to supply all net sizes without a seam.

All nets are manufactured with diagonal mesh to the greatest possible width and then converted to square mesh.

The resulting seams cannot be avoided for technical reasons and do not reduce the quality of the net.

When ordering, please specify which colour you require.

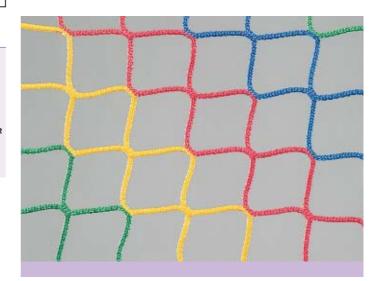
e.g. 212-100-07 PP high tenacity, approx. 5 mm, mesh 100 mm, red

Colour Index

•	=01	= Green
	= 015	= Dark green
\bigcirc	=02	= White
•	= 03	= Orange
	=04	= Blue
•	= 05	= Yellow
	=06	= Black
•	= 07	= Red
	= 08	= Hemp coloured
	= 09	= Violet

A net that suits all colour tastes!

Item 209-045 gives you 4 colours (red, blue, yellow and green) in one net. Colour: 4F € 4,70 per m²



pîlî,



Standard Stop Nets

Safety and stop nets supplied by the metre in any length. Width: 5 m.

- No. 2140-120High tenacity polypropylene, approx. 3 mm, mesh size 12 cm.
Colour 01: Green€ 1,50 per m²
- No. 2142-120High tenacity polypropylene, approx. 4 mm, mesh size 12 cm.
Colour 01: Green€ 2,40 per m²

Surcharge for smaller quantities: nets under $5 \text{ m}^2 + 100 \%$ per net nets under $10 \text{ m}^2 + 35 \%$ per net nets under $20 \text{ m}^2 + 20 \%$ per net

All nets have a fixed selvage of approx. 5 - 7 mm included in the price per square metre.

See pages 6.1 and 6.2 for details of our safety and stop net materials and colours.

Net Edge Cords

a) Incorporated in the net			b) Supplied loose				
No. 2130	Polyethylene rope, 6 mm		No. 21300	Polyethylene rope, 6 mm			
	Colour 01: Green	€ 0,55 per metre		Colour 01: Green	€ 0,40 per metre		
	Colour 03: Orange	€ 0,55 per metre		Colour 03: Orange	€ 0,40 per metre		
	Colour 06: Black	€ 0,55 per metre		Colour 06: Black	€ 0,40 per metre		
No. 2131	Nylon rope, 5 mm		No. 21310	Nylon cord, 5 mm			
	Colour 02: White	€ 0,55 per metre		Colour 02: White	€ 0,40 per metre		
No. 2132	Nylon rope, 8 mm		No. 21320	Nylon rope, 8 mm			
	Colour 02: White	€ 1,— per metre		Colour 02: White	€ 0,65 per metre		
No. 2136	Nylon rope, 12 mm		No. 21360	Nylon rope, 12 mm			
	Colour 02: White	€ 1,55 per metre		Colour 02: White	€ 1,20 per metre		

All safety and stop nets can be supplied with the following features:

at each end:	····· J	
No. 2100	Galvanised steel wire cable, 6 mm.	€ 1,35 per metre
No. 2101	Plus cable eyes and turnbuckle at both ends	of the 6 mm cable. € 17,35 extra charge
No. 2102	Galvanised steel wire cable, 4 mm.	€ 0,95 per meter
No. 2103	Plus cable eyes and turnbuckle at both ends	of the 4 mm cable. € 14,— extra charge
No. 2097	Steel wire cable, PVC-coated, 5/7 mm thick	€ 1,40 per metre
No. 2099	Steel wire cable, PVC-coated, 4/5 mm thick	€ 1,35 per metre
No. 2098	Steel wire cable, PVC-coated, 3/4 mm thick	€ 1,10 per metre

we recommend our galvanised steel wire cables with cable eyes and a turnbuckle

For tensioning and suspension of our nets,

For weighting our nets,

a lead cord encased in webbing and attached to the net:

No. 2110	Weight 400 g per metre.	€ 4,70 per metre
No. 2111	Weight 200 g per metre.	€ 3,65 per metre

No. 2112 Lead cord weighting, 200 g per metre, attached to the net without webbing. € 2,30 per metre

For suspending nets

so that they move freely on the steel wire cable:

No. 2122 Split nylon rings, 9 mm in diameter, 53 mm long, 30 mm wide, inside length 35 mm, black, 3 rings attached to the net per metre. € 2,50 per metre
 No. 2123 Split nylon rings, loose. € 0,47 each

For additional protection

and for securing nets to existing borders or straps:

 No. 2116
 Net surround made of polyester webbing, 100 mm wide.

 (50mm wide when folded back)
 € 3,50 per metre

 Colour 02: White
 € 3,50 per metre





Universal Barrier Fencing

Quick and economical to erect and easy to transport, this barrier fencing is ideal for marking out boundaries at sports events. It is made of breathable lightweight material, requires very little space for storage and transport and is easily moved. No posts necessary.

 No. 7010-01 Barrier fence made of green UV-resistant polyethylene. The posts are made of flexible fibreglass-reinforced polyester, 9 mm in diameter and woven into the material so they cannot be lost.

€ 62,50 each complete

Length of fence20 mFence height (fabric)80 cmLength of pole1.10 mDistance between poles1.80 mTotal weight3.30 kgComplete with 4 ground archors andtension cords for securing the corners.

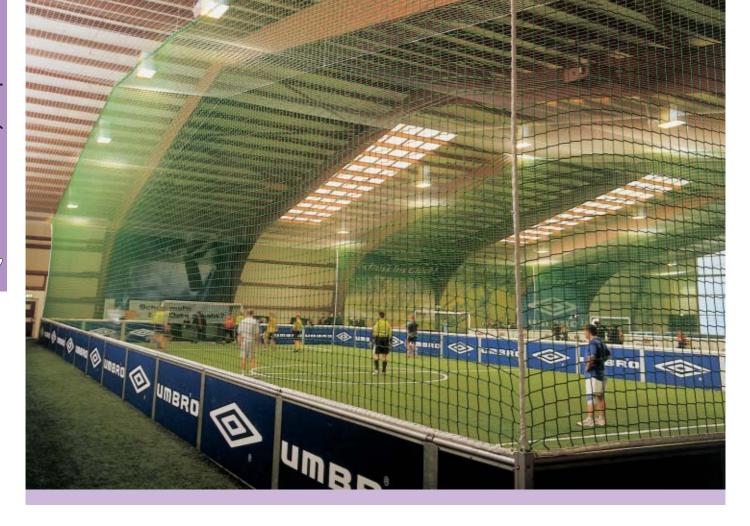


Packaged in sales box



Prices excluding VAT

pill,



Indoor Football Stop Nets

When using conventional halls and indoor tennis courts for indoor football and other fun sports, stop nets are needed to protect spectators and facilities from stray balls. The photo at the top of the page shows safety nets 212-100-01 and 200-100-02 being used to protect the sides and roof of a hall respectively.

No. 212-100	Safety net made of approx. 5 mm high tenacity		
	polypropylene, mesh size 10	0 mm.	
	Colour 01: Green	€ 3,60 per m ²	
	Colour 03: Orange	€ 3,60 per m ²	
	Colour 06: Black	€ 3,60 per m ²	

No. 200-100	Safety net made of approx. 2.3 mm high tenacity	
	polypropylene, mesh size 100 mm.	
	Colour 02: White	€ 1,65 per m ²

Surcharge for smaller quantities:

- + 100 % per net under 5 m²
- + 35 % per net under 10 m^2
- + 20 % per net under 20 m²

See page 9.13 for nets for small outdoor playing areas.

See pages 6.3 and 6.4 for other materials and colours.





Partition Curtains for Gymnasiums

The lower section of net can be replaced by breathable fabric to make them more opaque.

No. 200-045	Safety net in approx. 2.3 mm hig	h tenacity polypropylene.
	Mesh size 45 mm.	
	Colour 01: Green	€ 3,30 per m ²
	Colour 015: Dark green	€ 3,30 per m ²
	Colour 02: White	€ 3,30 per m ²
	Colour 04: Blue	€ 3,30 per m ²
No. 720A	Breathable plastic tarpaulin in do	

fabric, approx. 200 g/m², reinforced with tape all around.Colour 010: Light green \notin 4,35 per m²Colour 015: Dark green \notin 4,35 per m²Colour 02: White (NEW) \notin 4,35 per m²Colour 04: Blue \notin 4,35 per m²Colour 86: Creme (NEW) \notin 5,— per m²

No. 7222 Tarpaulin 720A **attached/sewn** on to safety net 200-045. € 4,35 per meter

... with flame-retardant properties

The nets and sheets have been tested and meet the requirements of DIN 4102 (highly fire-resistant material).

No. 200F045	Flame-retardant safety net in approx. 2.3 polypropylene. Mesh size approx. 45 mm.	3 mm high tenacity
	Colour 015: Dark green	€ 4,10 per m ²
	Colour 02: White	€ 4,10 per m ²
	Colour 04: Blue	€ 4,10 per m ²
	Colour 06: Black	€ 4,10 per m ²
No. 7710	Breathable plastic tarpaulin in high ten approx. 510 g/m² in tightly woven, flam and selvedge all the way round.	
	Colour 01: Green	€ 13,50 per m ²
	Colour 02: White	€ 13,50 per m ²
	Colour 04: Blue	€ 13,50 per m ²
No. 775	Breathable plastic tarpaulin in high ten approx. 320 g/m² , flame-retardant fabri way round.	acity polypropylene, c, and selvedge all the
1	Colour 015: Dark green	\notin 7,25 per m ²
	Colour 04: Blue	\in 7,25 per m ²
No. 7222	Tarpaulin 7710/775 attached/sewn on	to safety net 200F045. €4,35 per meter

As these combinations of netting and tarpaulin have to be manufactured individually for each sports hall, please enquire about an entire solution **in advance.**

The nets/tarpaulins are not the same size as the area to be covered and the actual size you require must be calculated first.

Surcharge for smaller quantities:

+ 100 % per net/tarpaulin under 5 m²,

+ 35 % per net/tarpaulin under 10 m²,

+ 20 % per net/tarpaulin under 20 m².

Play Area Safety Net

Nets are the ideal way to secure all sorts of play areas from ball pools to multitrampoline facilities. We supply our knotless netting in a variety of colours to suit every facility.

No. 209-045 Knotless net made of approx. 3 mm high tenacity polypropylene, mesh size 45 mm. € 4,10 per m² For colours, see table on page 6.3.

nIN

Safety & Stop nets 6.9

Surcharge for smaller quantities of No. 209, 2095, 209F + 204F: nets under $5 \text{ m}^2 + 100 \%$ per net nets under 10 m² + 35 % per net nets under 20 m² + 20 % per net per individual net.



No. 209-045-05 Play Area Safety Net

'No-Climb' nets makes the nets more difficult to climb, thus providing additional safety.

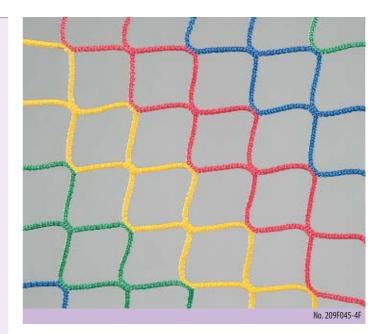
No. 204F008 Knotless netting in approx 1.8 mm PES, mesh size approx. 8 mm, hexagonal, in flame-retardant finish. Colour 06: Black € 8,25 per m²

Children love colours!

So we have designed a net that is blue, red, yellow and green. It is totally safe and really stands out making it an attraction in itself!

No. 209F045	Colour 4F: Blue/Red/Yellow/Green Knotless netting in approx. 3 mm hi	€ 5,30 per m ²
No. 209S045	Stiff knotless netting in approx. 3 mm high tenacity polypropylene, mesh size 45 mm.	

polypropylene, mesh size 45 mm, in flame retardant finish. Colour 4F: Blue/Red/Yellow/Green € 5,60 per m²



Ballpool

No. M4634	Ballpool with a frame made of galvanized 28 mm tubes.			
	The roof is made from a tear-re	sistant polyethylene coated		
	tarpaulin, the net is made from	approx. 2.3 mm high tenacity		
	polypropylene, mesh size 45 mm with ground net and access.			
	Total diameter: 3 m			
	Total height (to the top): 2.50 n	n		
	Without balls (holds approx. 3,500 balls).			
	Colour 02: White	price on request per item		
No. M400	Therapeutic balls, 75 mm dia	a, assorted colours,		
	500 balls per sack.	price on request per sack		





Flame-retardant safety nets

These knotless, multi-filament polypropylene nettings in different colours and with flame-retardant properties are an important new development in that respect.

These safety nets can also be used outdoors without losing their flame-retardant properties.

The nets have been tested and meet the requirements of DIN 4102 (highly fire-resistant material).

No.	Diameter	Mesh size	Colours	€/m ²
	approx. mm	approx. mm		
203F050	1.5	50	•	€ 2,45
200F025	2.3	25	• •	€7,50
200F045	2.3	45	$\bullet \bigcirc \bullet \bullet$	€4,10
209F045	3.0	45	• • •	€ 5,15
212F045	5.0	45	• • •	€ 8,45
212F060	5.0	60	•	€7,80
212F100	5.0	100	• •	€ 4,55

When ordering, please specify which colour you	require.
e.g. 212F100- 01 PP high tenacity, approx. 5 mm, mes	h 100 mm, green

Colour Index

- = 01 = Green
- = 015 = Dark green
- = White = 02
- = 04= Blue
- = 06 = Black





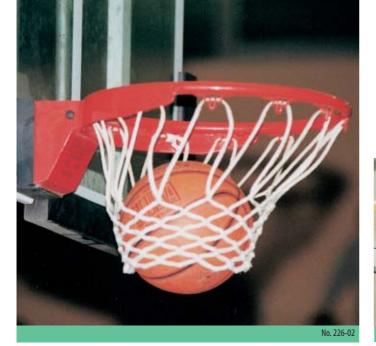
Allgemeines bauaufsichtliches Prüfzeugnis

Prüfzeugnisnummer:	P - ND904 - 851	
Gegenstand:	Schutz- und Stoppnetze aus Polypropylen gemäß Beuregeliste A Teil 2 - Ausgabe 2011/1 - Ltd. Nr. 2.10.2 als schwerentflammbarer Baustoff (Baustoffklasse B1) nach DIN 4102-1: 1998-05.	
Antragsteller:	Manfred Huck GmbH Notz- und Selfabrik Asslaver Straße 13-15 35614 Asslar-Berghausen	
Ausstellungsdatum: Geltungsdauer bis:	14. Oktober 2011 31. Januar 2016	
Sinne der Landesbauordnun	auuutsichtlichen Prützeugnisses ist der oben genannte Gegensenft mur da en verwendber ⁷ . Iliche Prützeugnis umfasst 5 Seiten.)
	che Prötzeugnis ensetzt das allgemeine bauaufsichtliche Prötzeugnis Nr. P-NDSD4-851 stand ist enstmals am 18. Mai 2011 eine Prötzeugnisnummer zugeteit worden.	
	enhunger Skalle 3	isen

Surcharge for smaller quantities:

- + 100 % per net under 5 m^2 , + 35 % per net under 10 m^2 ,
- + 20 % per net under 20 m²

⊕∜







Basketball Nets

Competition nets conforming to DIN EN 1270 in regulation dimensions: 50 cm long (40 cm when fitted).

Our competition nets were developed in cooperation with the Technical Standards Committee for Sports and Leisure Equipment.

The net is designed to reduce basketball velocity, thereby ensuring scoring visibility.

No. 224	Basketball net in approx. 4 mm braided nylon conforn to DIN EN 1270.	
	Colour 02: White	€ 3,55 each
No. 225	Basketball net in approx. 6 mm braided nylon conforming to DIN EN 1270.	
	Colour 02: White	€4,60 each
No. 226	-	n approx. 6 mm braided polyester. ertain rigidity which prevents the
	Colour 02: White	€ 5,50 each

Recreational and practice nets for street basketball or games in the garden.

Our recreational and practice nets are a lighter version of our competition nets. We recommend these nets for outdoor games.

	No. 222	Basketball net in approx. 3 mm polyethylene cord.	
		Colour 02: White	€ 2,40 each
	No. 223	Basketball net in approx. 3 mm	braided nylon.
		Colour 06: Black	€ 2,— each
		(while stocks last)	
No. 227		Three-colour basketball net in	approx. 4 mm braided
		polypropylene.	
		Colour: Blue/Green/Yellow	€ 4,—each
	No. 4677-2	Basketball net, resistant to cu	ts and tears, in 5 mm
		Hercules rope.	

Colour 01: Green









Ice Hockey Goal Nets

Approved by the IIHF

No. 147 Goal net in approx. 4 mm polyester, 35 mm mesh, width 1.93 , height 1.22 m, top depth 0.50 m, bottom depth 1 m, with additional 0.45 m arcs on each side (see photo). International design. Colour 02: White € 152,— per pair

Goal nets in "stiff" finish upon request!

Surcharge for smaller quantities (Spectator safety nets): Nets under $5 \text{ m}^2 + 100 \%$ per net Nets under $10 \text{ m}^2 + 35 \%$ per net Nets under $20 \text{ m}^2 + 20 \%$ per net

Please also refer to the product information on pages 6.1 and 6.2. When ordering loose hanging nets, the required length must be increased by approx. 20 %.

Ice Hockey Spectator Safety Nets

Ice Hockey Goal Catch Nets

No. 141	Catch net in approx. 3 mm polyester , 35 mm mesh. Dimensions: 1.93 x 1.30 m. Colour 02: White € 45,50 per pai	
No. 146	Catch net in approx. 4 mm polyest Dimensions: 1.93 m x 1.30 m. Colour 02: White	er, 35 mm mesh. €63.— per pair

Suitable for all ice hockey goal nets.



Cycle Ball Goal Net

No. 120 Goal net in approx. 3 mm high tenacity polypropylene, 2 m high, 2 m wide, 80 cm deep, with a mesh size of 10 cm. Colour 01: Green € 39,50 per pair

Cycle Polo Goal Net

No. 121 Goal net in approx. 3 mm high tenacity polypropylene, 2 m high, 2 m wide, 80 cm deep, with a mesh size of 4.50 cm. Colour 01: Green € 83,— per pair

If you require another depth to comply with the new cycle ball regulations (between 30 and 60 cm at the top and between 60 and 80 cm at the bottom), please contact us stating the exact specifications of the goal.

Water Polo Goal Nets

No. 115	Goal net in approx. 3 mm high tenaci width 3 m, height 1 m, depth 80 cm. Colour 01: Green	ty polypropylene, € 35,50 per pair
No. 116	Goal net in approx. 4 mm high tenaci width 3 m, height 1 m, depth 80 cm. Colour 01: Green	ty polypropylene, € 55,— per pair



Nets for Indiaca and Deck Tennis

- No. 506 Deck tennis and indiaca practice net in approx. 2.3 mm high tenacity polypropylene. Also suitable as a prellball net. Dimensions: width 6 m, height 50 cm. € 16,— each No. 507 Indiaca tournament net in approx. 2.3 mm high tenacity
- polypropylene conforming to German Gymnastics Federation (DTB) regulations. Dimensions: width 6.50 m, height 1 m, mesh 45 mm. Fitted with a white polyester headband and 11.70 m long Kevlar cable. Colour 01: Green € 49,— each

No. 520 29 mm powder-coated tubular steel posts in three parts with adjustable tension cords and 4 ground anchors. For badminton, Indiaca and deck tennis. Maximum post height: 2.45 m

€ 54, — per set

We recommend using item 5023 to support indiaca tournament nets (see page 3.6).

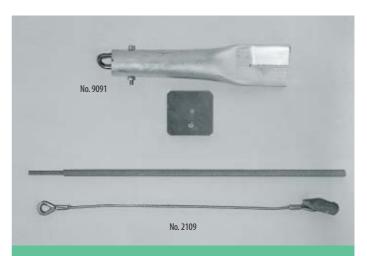


Sand pit cover

No. 791	Woven polyester mesh, approx. 400 g with hemstitch all the way round, incl. 4 o Colour 01: Green	·
No. 7901	Woven polyester mesh, approx. 250 g per m^2 ,with hemstitch all the way round, incl. 4 corner cut outs.Colour 01: Green \notin 7,— per m^2	
No. 799	Made up with additional reinforced cut-	away corners. €5,75 per m²
No. 2100	Galvanised steel wire rope, approx. 6 mm in diameter. \in 1,35 per metre	
No. 2023	Stainless steel snap hook with swivel eye.	
No. 9091	Aluminium sleeve for installation in the ground. € 19,— each	
No. 2109	This ground anchor consists of a 3 mm steel wire cable, 40 cm long, and loop. It is knocked into the ground using a round bar, 45 cm long, and then removed. When the cable loop is pulled, the anchor turns diagonally in the ground becoming securely anchored. Resistance: approx. 100 kg € 26,— each	

Surcharge for nets/covers: Under 5 m² + 100 % per net/cover Under 10 m² + 35 % per net/cover Under 20 m² + 20 % per net/cover







Hammer and Discus Safety Nets

Our hammer and discus safety nets are manufactured in approx. 5 mm high tenacity polypropylene. All hammer and discus safety nets are edged with 8 mm rope along the top and down the vertical selvages.

	ety net for a standard 7-panel cage e: 7 x 2.74 m = 19.18 m).			hrowing and discus safety nets for o ge size: 7 x 2.74 m + 2 x 2 m = 23.	5 51
No. 610Hammer & Discus throwing safety net for 4 m high structures. Net size: 4.50 x 21 m long. Surround ropes attached on lateral and upper edges of net with 8 mm dia. cord. Colour 01: Green€ 587,50 each		No. 620	Hammer & Discus throwing sat cage height of 4.50 m that rise Net size: rises from 5 to 5.50 r Colour 01: Green		
regulatio	ety net conforming to new DLV (Gern in 190.3 for a 7-panel cage with 2 ad e: 5 x 3 m + 2 x 3.70 m + 2 x 2 m = 2 0	ditional 2 m wide tilting wings	No. 621	Hammer & Discus throwing sa high frames. Net size: 5.50 m Colour 01: Green	fety net, as per No. 620, for 5 m x 25 m. € 799,50 each
No. 612Discus safety net for a cage height of 4 m. Net size: 4.50 m high and 27 m long. Colour 01: Green€ 699,50 each		No. 630	Hammer & Discus throwing sa 5.50 m high frames. Net size: Colour 01: Green		
			No. 640	Hammer & Discus throwing sa panel heights rising from 7 to 9 Net size: rising from 7.50 to 9 Colour 01: Green	~

Where frames for double nets with a panel height of up to 5 m are used, Net 610 is used as the outer net and net No. 620 or 621 as the inner net. For panel heights up to 5.50 m net No. 621 is used as the outer net and net No. 630 as the inner net.





Other Sports 7.6

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Hammer throwing safety nets conforming to new DLV regulation 192.3 for a 9-panel cage with 2 additional 2 m wide tilting wings (cage size: $9 \times 2.80 \text{ m} + 2 \times 2 \text{ m} = 29.20 \text{ m}$).

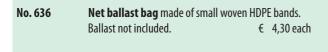
No. 650	Hammer throwing safety net	for a cage height of 7 m rising
	to 10 m. Diagonal mesh.	
	Net size: 7.50 m rising to 10.1	50 m, approx. 31.50 m long
	Colour 01: Green	€ 1.695,— each

No. 651	Hammer throwing safety net for a	a cage height of 7 m rising
	to 10 m. Square mesh.	
	Net size: 7.50 m rising to 10.50 r	n, 31.50 m long
	Colour 01: Green	€ 2.125,— each
	Colour 06: Black (NEW)	€ 2.125,— each

Accessories for Hammer Throwing Nets

No. 611	Additional net for portable support frames in case frame of		
	7 panels is supplemented with tw	vo additional frames.	
	This set-up requires 2 nets of 2 m x 5.50 m.		
	Material as No. 610.		
	Colour 01: Green	€ 213,— per pair	

No. 635 System for securing hammer throwing nets. In order to make hammer and discus safety nets easy to assemble and dismantle, they are edged with 12 mm rope along the top and down the two front sides. Cable eyes and corresponding pull cords are integrated along the top for lifting the net (see photo). This system is suitable for all hammer and discus safety nets. € 143, — per system



Set of 10 extra PP ropes, approx. 6 mm thick and 10.80 m No. 637 long, integrated into the height of the net with 1 rope per panel and attachment point. These ropes give the cage shape and prevent the netting from entering the throwing area. € 58, — per set

Please note: When ordering products no. 650 and 651, please be sure to give details of cage shape or attach a sketch!





The Test-meshes are attached to the finished net with special seals to indicate that they are from the same net batch which ensures the required quality control standard.

Hammer throwing nets for other cage dimensions and indoor hammer throwing nets are available on request.

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Cricket Nets

No. 2450	Ball stopping net of 2.3 mm mesh size 45 mm. Width of n Colour 02: White Colour 06: Black	n, high tenacity polypropylene, tet: 2.70 m € 8,90 per metre € 8,90 per metre
No. 2451	Ball stopping net of 2.3 mm mesh size 45 mm. Width of n Colour 02: White Colour 06: Black	, high tenacity polypropylene,
No. 2452	Ball stopping net of 2.3 mm mesh size 45 mm. Width of n Colour 02: White Colour 06: Black	n, high tenacity polypropylene, Tet: 3.30 m € 10,90 per metre € 10,90 per metre
No. 2453	Ball stopping net of 2.3 mm mesh size 45 mm. Width of n Colour 02: White Colour 06: Black	n, high tenacity polypropylene, l et: 3.60 m € 11,90 per metre € 11,90 per metre
No. 7710	Breathable plastic tarpaulin in approx. 510 g/m² in tightly w and selvedge all the way roun Colour 01: Green Colour 02: White Colour 04: Blue	



See page 6.3 for ball stopping nets in any dimensions required, in 2.3 mm dia., high tenacity polypropylene, mesh size 45 mm. Cricket netting for the professional – for indoors and outdoors.

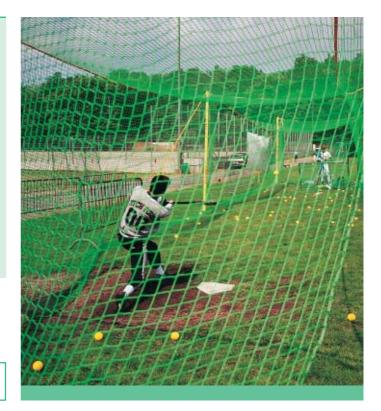


Baseball — a thriving sport from the USA

It is a sport that awakens both players and spectators' passions. Intensive training is necessary to learn the best way to hit the ball and a ball which has been hit correctly goes a long way. Bringing it back either requires a volunteer or a lot of effort. Therefore a training tunnel is essential for stroke practice.

- No. 200-045
 Ball control net for training tunnel in 2.3 mm high tenacity polypropylene, mesh size 45 mm. Made to measure. Colour 01: Green

 € 3,30 per m²
- No. 209-045Ball control net for training tunnel in 3 mm high tenacity
polypropylene, mesh size 45 mm. Made to measure.
Colour 01: Green€ 4,10 per m²



For net attachment and tensioning accessories, see pages 6.5 and 6.6.

Surcharge for nets: Under 5 m² + 100 % per net Under 10 m² + 35 % per net Under 20 m² + 20 % per net

Please enquire for prices of complete baseball tunnels.



Ball Safety Nets for Golf Ranges/Courses

		Diameter	Mesh size	€/m²
ArtNo.	Description	(mm)	(mm)	
200-020-01	PP high tenacity, knotless, green	2.3	20	€ 6,15
200-020-015	PP high tenacity, knotless, dark green	2.3	20	€ 6,15
200-020-02	PP high tenacity, knotless, white	2.3	20	€ 6,15
200-020-06	PP high tenacity, knotless, black	2.3	20	€ 6,15
201-020-02	PP high tenacity, knotless, white	1.8	20	€ 4,20
201-020-06	PP high tenacity, knotless, black	1.8	20	€ 4,20
201-025-015	PP high tenacity, knotless, dark green	1.8	25	€ 3,85
201-025-06	PP high tenacity, knotless, black	1.8	25	€ 3,85
203-020-06	PP high tenacity, knotless, black	1.5	20	€ 3,85
203-028-06	PP high tenacity, knotless, black (NEW)	1.5	28	€ 2,80

Surcharge for smaller quantities: Nets under $5 \text{ m}^2 + 100 \%$ Nets under $10 \text{ m}^2 + 35 \%$ Nets under 20 m² + 20 %, per net

Golf practice net

No. 164	together, one polypropylene net at the f and another net at the back to stop balls ground. Size of main net: height 2.10 m, width 2	e of main net: height 2.10 m, width 2.75 m, made in prox. 1.8 mm high tenacity polypropylene with	
	Colour 02: White	€ 134,50 each	
No. 169	Replacement net for item 164 Colour 02: White	€ 45,— each	

Price per m². Also see product information on page 6.1 and 6.2.





Archery Protection Nets

Our protective nets are suitable for archery as a sport. They are not suitable for hunting archery. When assembling, the nets must not be tensioned but left slack like a curtain. This type of system will efficiently collect stray arrows. Each net should not be longer than 4 m.

When installing a number of nets an overlap of 50 cm is recommended. In the case of very intensive use, it is recommended that two layers of nets are installed.

No. 770 Archery net in very tightly woven polyester cloth, width 2.40 m, selvedge all the way round and fitted with eyelets every 30 cm on the upper section (see photo). These nets can be hung using steel cables, see the accessories on page 6.6. Colour 01: Green € 59,50 per metre Only available in standard width.

No. 771 **Archery net** in high tenacity polypropylene, approx. 510 g/m² in tightly woven, flame-retardant fabric, fitted with eyelets every 30 cm on the upper section, and selvedge all the way round, in any dimension. Colour 01: Green € 19,50 per m² Colour 02: White € 19,50 per m² Colour 04: Blue (NEW) € 19,50 per m²

No. 770-04

Surcharges for minimum quantities for article no. 771-01, 202-020-02 and 201-020-02: Nets under $5 \text{ m}^2 + 100 \%$ Nets under $10 \text{ m}^2 + 35 \%$ Nets under 20 m^2 + 20 % for each net.

These nets can be hung using steel cables; see the accessories on page 6.6.



No. 202-020	Catch net for squash courts in 1 mm knotless high tenacity	
	polypropylene, 20 mm mesh. Made to m	leasure
	Colour 02: White	€ 2,70 per m ²

No. 201-020

NEW

Catch net for squash courts in 1.8 mm knotless high tenacity polypropylene, 20 mm mesh. Made to measure Colour 02: White € 4,20 per m²

The price of trapeziform nets is based on the longest and widest sides.



No. 202-020-02

Other Sports 7.10

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for

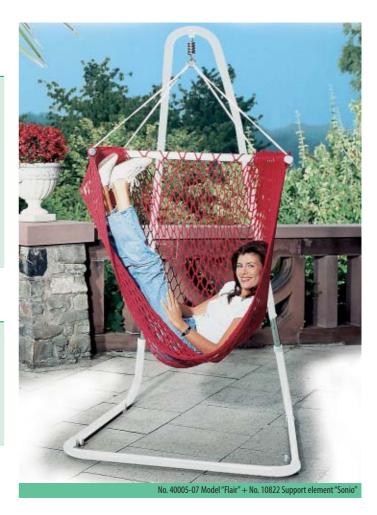
No. 40005	Suspended seat Model "Flair" in 5 mm high tenacity polypropylene.		
	Colour 01: Green	€ 47,— each	
	Colour 07: Red	€ 47,— each	

No. 40001	Suspended seat Model "Swing" in 15 mm Mahulan netting.		
	Colour 04: Blue	€65,— each	
	Colour 05: Yellow	€65,— each	

"Sonio" Support Element

No. 10822	Support element, Model "Sonio" , heigh suspended seats. Base area 130 cm x 115		
	•		
	Height can be adjusted between 200 cm and 240 cm.		
	Made of steel tube 36 mm and 42 mm.		
Suitable for a load of 120 kg, weight 22 kg.		g.	
	Colour 02: White € 135,— ea		





Hammocks and Hammock Frame

No. 40003	Hammock Model "Heaven" with an unusual netting design (Mahulan netting) in weather-resistant 15 mm polypropylene , making it extremely durable. The hammock has 2 shaping brackets and is supplied complete with fixing ropes and in a sales packaging (box) 105 cm x 26 cm x 12 cm. Colour 04: Blue \in 47,— each Colour 05: Yellow \notin 47,— each	
No. 40006	Hammock Model "Dream" in weather-resistant 5 mm polypropylene , a pleasantly soft material. The hammock has 2 shaping brackets and is supplied in sales packaging like the "Heaven" model. Colour 01: Green € 44,50 each Colour 07: Red € 44,50 each	
No. 10850	"Easy Stand" hammock stand for the "Heaven" and "Dream" models. Length adjustable from 320 cm to 375 cm, extremely stable and safe. Suitable for loads up to 120 kg. Colour 02: White € 91,50 each	

(while stock last)





PARCABOUT' MANGOFIL in MARTINIQUE (PI

"A walk in the trees" adventure course

This kind of facility can be found in France and Italy and is very popular with both professional and novice climbers.

The soft netting is not only good for your balance and coordination but also the ideal material to protect you when you fall.



Net Climbing Course

No. 212-045 Safety net made of approx. 5 mm high tenacity polypropylene, mesh size 45 mm. Colour 01: Green € 6,80 per m² Colour 06: Black € 6,80 per m² Colour 07: Red € 6,80 per m² Colour 08: Hemp colour € 6,80 per m² For other colours, see page 6.4.



€7,— per m²



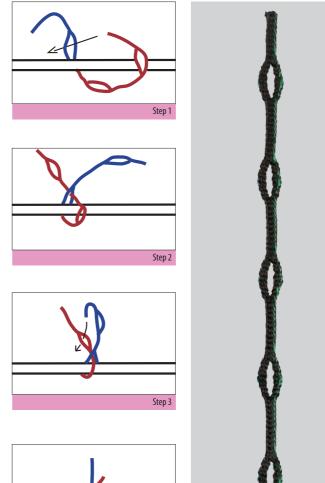
under $5 \text{ m}^2 + 100 \%$ per net, under $10 \text{ m}^2 + 35 \%$ per net, under 20 m^2 + 20 % per net.

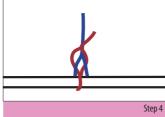


Photo: Company PRISME S.A., 73 St-Jean de Maurienne, France

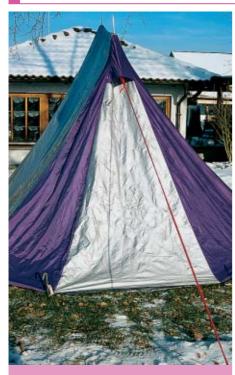
HUCK - Isilink (DBGM) No limits to the possibilities for fixing and adjustment without metal components

No. 38030	Isilink line in high tenacity polyp Breaking strain: 80 daN Metres per reel: 1000 m	propylene, 3 mm dia.
	Colour 01: Green	€ 69,50 per roll
No. 38040	As above but 4 mm dia. Breaking Metres per reel: 600 m	g strain: 100 daN
	Colour 04: Blue	€76,— per roll
No. 38060	As above but 6 mm dia . Breaking Metres per reel: 500 m	y strain: 160 daN
	Colour 07: Red	€ 81,— per roll
No. 38080	As above but 8 mm dia. Breaking Metres per reel: 250 m	g strain: 290 daN
	Colour 06: Black	€ 80,50 per roll
No. 38100	As above but 10 mm dia. Breakir Metres per reel: 150 m	ng strain: 360 daN
	Colour 08: Hemp	€ 81,50 per roll















Skipping Ropes for Gymnastics

No. 250	Skipping rope in grey hemp, cent with knots at the end.	re reinforced to 10 mm,	No. 2803	Skipping rope, 280 cm long, as article 280 but with wooden handles and swivels, length of rope adjustable.
	Length: 250 cm	€ 11,20 per 10		Colour of wooden handles: natural, varnished.
No. 280	Skipping rope in grey hemp, cent with knots at the end.	re reinforced to 10 mm,		€ 3,35 each
	Length: 280 cm	€ 11,60 per 10	No. 281	Skipping rope in grey hemp, centre reinforced to 11 mm,
No. 280/300	Skipping rope like no. 280, but le	ngth: 300 cm € 13,— per 10		with knots on the ends. 280 cm long – a particularly heavy quality. € 14,20 per 10

Swing Ropes

No. 290	Swing rope in grey hemp, 8 m lo to 12 mm, loops and snap hooks o	
No. 291	Swing rope in grey hemp, as artic with loops on both ends.	cle 290 but 6 m long, € 5,90 each



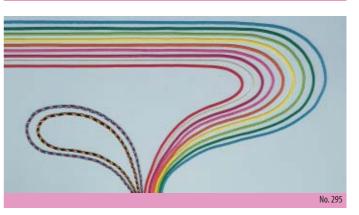


Gymnastic Skipping Ropes in fashionable colours

No. 295	 Skipping rope for gymnastics in current fashion colours, braided to comply with the international standard, 9 mm dia., 3 m long and of consistent thickness. 	
		€ 1,70 each
No. 297	Skipping rope for gymnastics in curren braided to comply with the internationa 3.30 m long and of consistent thicknes	l standard, 9 mm dia.,
		€ 2,20 each
No. 2950	Skipping rope , same as No. 295, per pack of 10 ropes of assorted colours, supplied in a clear plastic pack.	
		€ 18,40 per pack
No. 35090	Skipping rope line, same as No. 295, supplied on reels of 100 m.	
NEW		€ 52,50 per reel
No. 294	Skipping rope for gymnastics in high t 8 mm dia., 300 cm long and of consister fashion colours. Colour 01: Green Colour 02: White Colour 04: Blue Colour 05: Yellow Colour 07: Red (while stocks last)	







Colour key for Nos. 295/297/35090

Please quote the colour number when ordering!

=	Fashion Blue
=	Fashion Green
=	Fashion Light Green
=	Fashion Yellow
=	Fashion Orange
=	Pink
=	Fashion Violet
=	Fashion White
=	Fashion Red
=	Black, Red, Gold (only for article-no.295)
=	Blue, White, Red (only for article-no.295)
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Neon Double Dutch Skipping Ropes

Double Dutch is a completely new challenge for all those who love skipping ropes. For the person jumping the rope, good coordination is essential and swinging the rope also requires skill.

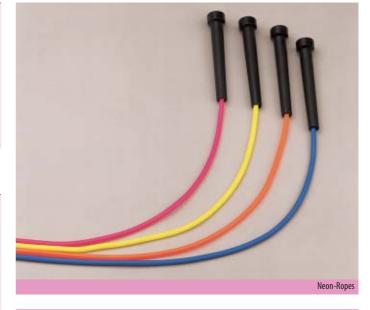
No. 306 Neon Double Dutch swing rope, length 6 m (see the neon ropes colour index for a list of the colours in which they are available):

€ 9,20 per pair

"Neon Ropes"

"Neon Ropes", the up-to-date skipping rope for the modern form of skipping. We supply the synthetic rope in 4 neon colours and 4 different sizes. Please state the colour number (see illustration) when ordering!

No. 307	"Neon Rope", 2.13 m long.	€ 2,45 each
No. 308	"Neon Rope", 2.43 m long.	€ 2,50 each
No. 309	"Neon Rope", 2.73 m long.	€ 2,55 each
No. 310	"Neon Rope", 3.00 m long.	€ 2,60 each



Colour key:

F40 = Neon BlueF3 = Neon Yellow

F1 = Neon Pink

F4 = Neon Orange



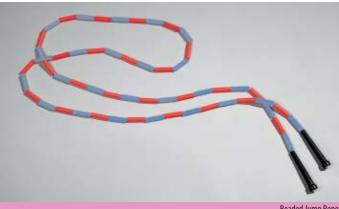
New skipping rope consisting of a nylon rope threaded with colourful plastic beads like a string of pearls and with black plastic handles. Attractive lightweight design makes it easy to swing.

No. 320

Beaded skipping rope, 3 m long. Colour 34: Orange/Blue

€ 2,70 each

Warning: the jump and skipping ropes shown on this page are not suitable for children under 3.



Beaded Jump Rope



"Tug of War" Rope

Tug of War ropes in soft lay approx. 20 mm dia. polypropylene, with red marker and plastic coated ends, hemp coloured.

No. 3310	length 10 m	€ 29,50 each
No. 3312	length 12 m	€ 31,— each
No. 3314	length 14 m	€ 33,— each

Tug of War ropes in soft lay 25 mm dia. polypropylene, with Red marker in the middle and plastic coated ends. Colour: Hemp coloured

No. 3410	length 10 m	€ 37,50 each
No. 3412	length 12 m	€ 40,50each
No. 3414	length 14 m	€ 45,— each
No. 3415	length 15 m	€ 46,50 each
No. 3423	length 23 m	€60,— each

Tug of War ropes in soft lay 33 mm dia. Natural fibre with Red marker in the middle and plastic coated ends.

No. 3515	length 15 m	€ 75,— each
No. 3523	length 23 m	€96,— each

Balancing Rope

No. 366 Balancing Rope in 70 mm dia. multifilament polypropylene, 2 m long. All other lengths on request. Colour 04: Blue € 61,— each

> Balancing rope exercises help develop strength and promote supple muscles in legs and feet.

Circular Rope

No. 3300	Circular Rope in soft lay 20 mm dia. polypropylene, with	
	spliced join, length 16 m.	
	Hemp coloured	€ 40,— each









Climbing Ropes for Gymnasiums

Includes a steel eye bracket for attachment and a plastic anti-fray sleeve at end. The total length indicated includes the attachment eye bracket.

Soft lay climbing ropes for gymnasiums in Natural Fibre.		
No. 36400	length 4.00 m, 30 mm dia.	€ 40,— each
No. 36450	length 4.50 m, 30 mm dia.	€ 42,— each
No. 36475	length 4.75 m, 30 mm dia.	€ 44,— each
No. 36500	length 5.00 m, 30 mm dia.	€ 46,— each
No. 36550	length 5.50 m, 30 mm dia.	€48,— each
No. 36000	length per additional metre	€ 5,90 per metre
Soft lay climbing ropes for gymnasiums in Natural Fibre.		
No. 37400	length 4.00 m, 33 mm dia.	€ 42,— each
No. 37450	length 4.50 m, 33 mm dia.	€ 44,— each
No. 37500	length 5.00 m, 33 mm dia.	€ 48,— each
No. 37550	length 5.50 m, 33 mm dia.	€ 50,— each
No. 37600	length 6.00 m, 33 mm dia.	€ 54,— each
No. 37000	length per additional metre	€ 6,10 per metre
No. 36001	All climbing ropes can be supplied with a as a foot-knot.	a back spliced end € 6,50 each

No. 36400

Other lengths to special order!

Gymnastic Rings for the Gymnasiums

No. 401 Complete set consisting of laminated wood rings and chain, long hemp ropes 16 mm in diameter and ballast weights. Available in any length. Price for a total length of 12 m. € 192,50 per set

Championship Ring set for the gymnast

No. 402 Complete set consisting of 70 cm long leather straps, no buckle, laminated wood rings and plastic-coated steel wire ropes with compressed and cushioned ball bearing suspension, adjustable up to 3 cm. Price for a suspension height of 5.50 m (other suspension heights possible). € 237,— per set

Please note: The leather straps should be greased well 2 – 3 times a year!

Gymnastic Rings

No. 400	Wooden rings with grooves, 28 mm dia. x 24 cm inside	
	diameter.	
	Colour: Hemp coloured	€ 64,— per pair



Lunge reins

No. 330	Lunge reins in 12 mm specially brawith splice at both ends. Colour 07: Red	aided polypropylene rope, € 3,50 per metre
No. 332	Lunge rein, improved design made tenacity polyester rope. Breaking s with splice at both ends. This design is less abrasive. Colour 07: Red	strength approx. 3000 daN
No. 2015	Aluminium Safety Hooks. Longitudinal tensile strength: appro	ox. 22 kN. € 8,50 each

No. 330/2015



Fistball Rope, length 21 m

No. 300	Ropes for fistball in 5 mm nylon braid, red/white alternating every 20 cm, with swivel on end.
	€ 19,50 each
No. 316	Fistball tape conforming to the latest regulations. Made of red and white wind-permeable polyethylene fabric with a loose threaded cord for variable tensioning. 19.80 m long and approx. 5 cm wide. € 60,— each
No. 317	Fistball tape made of red and white wind-permeable polyethylene fabric with a sliding buckle at both ends for variable tensioning. 19.80 m long and approx. 5 cm wide. \notin 60,— each

Rope for Headball

No. 303	Headball rope in 5 mm nylon braid, 12 m long, with swivel-
	snap hook and loop.

€ 8,— each

Bands for Sitball

Sport for the handicapped

No. 380 A 5 cm wide band, air-permeable, red/white alternately, 8.80 m long with adjustable buckle on both ends. € 37,50 each

Preliball Band for teams of 2 to 4 players

- No. 318 Prelibali band in 2.50 cm width, plastic coated woven nylon for a team of 2. Band length 6 m, with loops on both ends, red/white alternately. € 29,50 each
- No. 319 Prelibali band as No. 318, for team of 4 players. Length 8 m € 36,50 each

Gymnastic Laces

6 mm braided elastic cord, red and white, with plastic hooks on both ends, for use in a wide range of gymnastics and games.

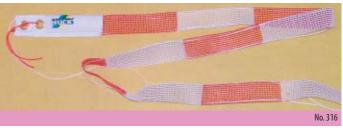
No. 370	8 m length	€ 5,30 each
No. 371	10 m length	€ 6,20 each
No. 372	12 m length	€7,— each

Gymnastic Circle (Magic circle)

No. 375 6 mm braided **elastic cord**, red and white, endless, with plastic clip for adjusting the size of the circle. Length 20 m € 15,50 each

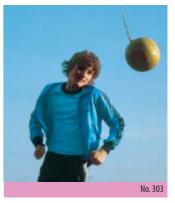
Other lengths available on request.



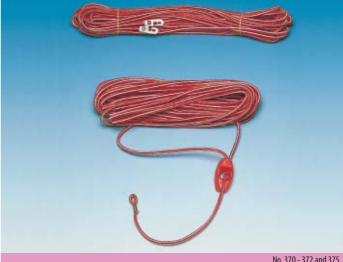




No. 317 / No. 380









Beach Volleyball Tournament Nets for a Playing Area of 9 x 18 m

Tournament nets with polyester rods sewn into the sides, black netting. **Dimensions: 9.50 x 1 m,** mesh size 10 cm with a 75 mm wide, coloured band all the way round.

No. 5044-06-F1 Tournament net for Beach Volleyball in 3 mm polyester, knotless netting, with an 11.7 m Kevlar cable along the top and a 4 mm tensioning rope at the bottom, polyester band and fibre glass reinforcement dowel, 4-point suspension and 4 tensioning cords with snap buckles, with DVV beach test mark. With allround edging strip in neon pink.

€ 120,— each

- No. 5044-06-F40 Tournament net for Beach Volleyball in 3 mm polypropylene, knotless netting, with 11.7 m Kevlar cable along the top and a 4 mm tensioning rope at the bottom, polyester band and fibre glass reinforcement dowel, 4-point suspension and 4 tensioning cords with snap buckles, with DVV beach test mark. With allround edging strip in blue. € 112,— each
- No. 514-06-F3Tournament net for Beach Volleyball in 3 mm polyester,
knotless netting, with 11.7 m Kevlar cable along the top and a
4 mm tensioning rope at the bottom, polyester band and fibre
glass reinforcement dowel, and 4 tensioning cords at the sides.
With all-round edging strip in Neon Yellow with HUCK logo on
top row.top row.€ 100,— each



For No. 5044-06-F1 and No. 5044-06-F40

Beach Volleyball Tournament Nets for a Playing Area of 8 x 16 m

In 2001, the world international volleyball federation, the FIVB, decided to adopt the rally point method of scoring for beach volleyball and reduce the size of the playing area for a trial period.

The dimensions used in international tournaments are now 8 x 16 m instead of 9 x 18 m.

This means that volleyball nets and boundary markings of other sizes (8.50 x 1 m and 8 x 16 m respectively) are now required.

Tournament net with polyester rods sewn into the sides, black netting. **Dimensions: 8.50 x 1 m,** mesh size 10 cm with an 80 mm wide, coloured band all the way round. No. 512-06-F3 Beach volleyball tournament net in approx. 3 mm knotless polypropylene with a 10.70 m Kevlar cord at the top and tensioning rope at the bottom. polyester band at the sides with fibreglass dowel reinforcement, 4-point suspension and 4 tensioning cords with snap lock. 80 mm wide, neon yellow band all the way round. € 99,50 each

Our boundary marking No. 555 (page 9.3) can be adjusted to 8 x 16 m and is therefore suitable for use with this item.





Beach Volleyball Training Nets for a Playing Area of 9 x 18 m

We now offer beach training nets in yellow with a blue headband. Leisure and training nets in regulation dimensions: 9.50 x 1 m, mesh size 10 cm with an 11.70 m steel cable (3 mm dia.) at the top and coloured headband.	No. 513-06	Beach volleyball net made of polyethylene cord, with tape, various neon colours, all the way Colour F1: Neon Pink Colour F3: Neon Yellow Colour F40: Neon Blue	75 mm wide and available in
No. 509-06-F1Beach volleyball net made of approx. 2 mm black polyethylene cord, with tape along the top, 50 mm wide, and nylon tension cord (no steel cable). Colour F1: Neon Pink € 29,50 each Colour F3: Neon Yellow € 29,50 each	No. 513-05	Beach volleyball net in 2.3 m knotless netting. With an 80 mm round. Colour F40: Neon blue	
No. 509-05-F40 Beach volleyball net in 2.3 mm yellow polypropylene, knotless netting. With an 80 mm wide blue headband at the top € 34,50 each	No. 9084	Beach volleyball nets 513-06-F3 can also be supplied with a Kevl	

See page 9.6 for beach volleyball net post accessories. See page 9.3 for play area boundary marking.



Beach Volleyball Training Nets for a Playing Area of 8 x 16 m

Leisure and training nets in regulation dimensions: **8.50 x 1 m**, mesh size 10 cm, with an 10.70 m long bracing cable at the top. With coloured fastening tape.

 No. 508-06
 Beach volleyball net made of approx. 2 mm black

 polyethylene cord. With a 50 mm wide fastening tape

 at the top in assorted neon colours and tension cord.

 Colour F1: Neon Pink
 € 27,— each

 Colour F3: Neon Yellow
 € 27,— each

No. 518-06

Beach volleyball net made of approx. 2 mm black polyethylene cord. With a 75 mm wide fastening tape all the way round in assorted neon colours and tension cord, with steel cable at the top and polyethylene tension cord at the bottom. Colour F1: Neon Pink € 62,— each

Colour F1: Neon Pink	€ 62,— each
Colour F3: Neon Yellow	€ 62,— each

Professional Beach Volleyball Accessories

No. 5028	DVV-approved one piece Ante length 1.80 m complete with po in yellow plastic coated polyester marker. Colour 05: Yellow	lyester antenna support pocket
No. 5027	Antenna support pocket for Be woven polyester with boundary n welded. Colour 05: Yellow	· ·
No. 556	Boundary marking for beach vo 9 x 18 m (can be adjusted to 8 x 1 glass reinforced corner pieces, DB and markings in the centre. Comp and bungee stretch cords. Colour 04: Dark blue	6 m), with adjustable fibre- GM, 50 mm wide PP webbing
No. 555	Court marking 9 x 18 m (can be adjusted to 8 x 16 m), improved design version, with adjustable design reg'd plastic corner pieces, 50 mm wide polyester webbing strap and markings in the centre. Complete with 4 plastic ground anchors 23 cm long and bungee elastic cords. Colour 04: Dark Blue € 54,— each	
No. 554	Court marking , like article-no. 5 but with the size of: 8 x 16 m Colour 04: Dark Blue	555, € 53,— each







Leisure Beach Volleyball Accessories

No. 5029	Two piece Volleyball Antennae , le with polyester antenna support pock Colour 05: Yellow	
No. 550	Court marking 9 x 18 m (not adjusta webbing, 50 mm, with loops at each Design in accordance with DVV requir Rolled on to a plastic reel. Complete v Colour 04: Dark Blue	corner and centre marking. ements.
No. 553	Court marking as 550-04, but 8 x 16 (not adjustable). Colour 04: Dark Blue	óm € 47,— each
No. 552	Court marking 9 x 18 m (not adjust. 25 mm wide strip with loops at each Rolled on to a plastic reel. Complete v Colour 07: Red	corner.
No. 560	 Sand Kit, comprising of: 4 triangular sand plates with bunge uprights. 4 circular sand plates with bungee c volleyball court marking. 2 round post discs as bottom support 	ords for bracing the
No. 540	Volleyball Net Transport and Stor woven nylon. Length: 1.05 m, Diameter: 25 cm	

Beach area covers, see page 7.4!







No. 5250

Beach Volleyball – Complete Sets

No. 5250	Beach net kit Consisting of:	
	 – 2 net posts approx. 2.50 m, in three sections, with tool for fixing them firmly into the ground. 	
	– 4 easy-to-fix tension belts, 25 mm.	
	 – 2 Kevlar tension cords 6 m for bracing between the tension belts, the net and the posts. 	
	 Beach volleyball net, 9.5 x 1 m, with 10.40 m Kevlar tension cord, with wide fastening tape in neon yellow (item 514A-06-F3). 	#
	 Boundary marking, width 50 mm, in blue, 9 x 18 m (adjustable to 8 x 16 m). 	
	— 4 special sand screws € 435,— per set	
The set is su	pplied in a carry bag.	ecce

The Huck solution to the problem of transporting complete leisure sets on holiday and for leisure use.



Beach net kit, No. 5250, fitted out with clamp free fastenings

Leisure net kit

for normal playgrounds, consisting of:

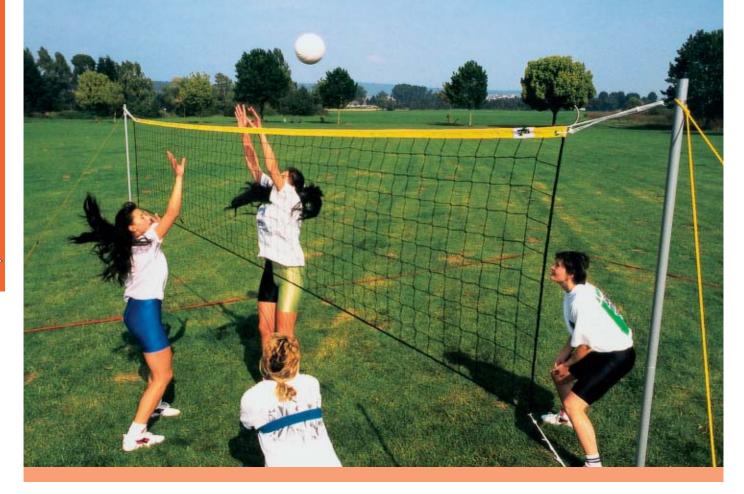
- Net post set of 2 powder-coated steel rod posts (29 mm diameter), in three sections, with adjustable bracing cords and 4 ground anchors.
 Maximum post height: 2.45 m.
- **Beach volleyball net** 9.5 x 1 m, with wide pink fastening tape.
- **Boundary marking,** width 25 mm, in red, 9 x 18 m.
- Sand kit for setting up on sand.

€ 180,— per set

The set is supplied in a carrier bag.



This kit helps the casual Volleyball player become accustomed to standard playing areas.



Net Sets for Volleyball and Soccer-Tennis for standard and smaller playing areas

Net, net poles and court boundary marking as a complete set. Net with coloured surround, suppliable in 3 modern colours. For fun at the beach, on grassed areas or in leisure parks.

A standard court set consists of:

1 Leisure net made of approx. 2 mm polyethylene cord, mesh size 100 mm, 9.50 m long, 1 m high, colour black.

1 Court marker, 9 x 18 m, made of a 25 mm wide, red strip, with loops at each corner, wound onto a plastic reel, 4 ground anchors.

1 Set of Net Support Posts, consisting of 2 29 mm powder-coated tubular steel poles in 3 sections, with adjustable tensioning cords and 4 ground anchors. Maximum pole height: 2.45 m

No. 5150-F1	Colour for headband: Pink	€ 95,50 per set
No. 5150-F2	Colour for headband: Green	€ 95,50 per set
No. 5150-F3	Colour for headband: Yellow	€ 95,50 per set

A set for a smaller playing area consists of:

1 Leisure net made of approx. 2 mm polyethylene cord, mesh size 100 mm, 6 m long x 1 m high. Colour black

Court marker band in 25 mm wide, red, woven polyester, 5.18 x 13.40 m, with loops at each corner, wound onto a plastic reel, 4 ground anchors.
 Set of Net Support Posts, in 29 mm powder coated steel tubes supplied in 3 sections, with adjustable tensioning cords and 4 ground anchors. Maximum height of the posts: 2.45 m.

No. 5100-F1	Colour for headband: Pink	€ 81,50 per set
No. 5100-F2	Colour for headband: Green	€ 81,50 per set
No. 5100-F3	Colour for headband: Yellow	€ 81,50 per set

The sets are supplied in a carry bag.



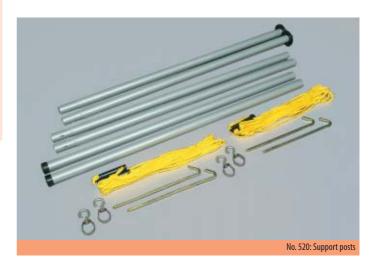






Beach-Badminton

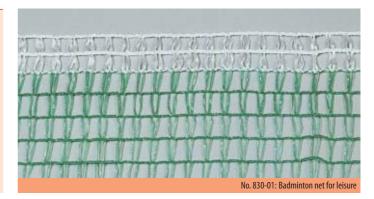
No. 606-06	Beach Badminton Net; in nylon, approx. 1 mm, black, 6 x 0.76 m, with nylon tensioning rope, headband in 3 different colours:	
	No. F1 with Neon pink headband	€ 22,50 each
	No. F2 with Neon green headband	€ 22,50 each
	No. F3 with Neon yellow headband	€ 22,50 each



Leisure Badminton Net Accessories

No. 830-01	Badminton net for leisure; knitted polyethylene netting in panels, 6 m long x 70 cm height (see photo). Colour 01: Green with upper selvedge in White \in 10,75 each
No. 520	Support posts for badminton nets, Indiaca and deck tennis. High quality set of 2 29 mm posts, in 3 sections, powder coated and supplied with guy ropes and 4 ground anchor pins. Height of the poles: maximum 2.45 m.

€54,— per set





Nets for Badminton and Soccer-Tennis

A complete set consisting of a net, net posts and boundary marking. The net tape is available in 3 fashionable colours. Great fun for young and old.

A kit includes:

- **1 Leisure net** in approx. 1 mm nylon cord with nylon tension cord, mesh size of 18 mm, 6 m long x 76 cm height. Net colour 06: Black
- **1 Play area marker band**, 5.18 x 13,4 m in woven red polyester, 25 mm in width, with 4 eyelets at corners and supplied on plastic, complete with 4 ground anchor pins.
- **1 Set of net posts** comprising two 29 mm powder-coated steel posts in 3 sections, with adjustable anchor cords and 4 ground anchor pins. Maximum height of posts: 2.45 m.

No. 6060-F1	Headband colour: Pink	€ 81,50 per set
No. 6060-F2	Headband colour: Green	€ 81,50 per set
No. 6060-F3	Headband colour: Yellow	€ 81,50 per set

The set is supplied in a carry bag.





Colour for headband







Badminton-Nets Set

for Leisure, with integral fibreglass/polyester posts

No. 6200-01 Badminton net for leisure in rot-proof knitted polyethylene. Integral fibreglass/polyester net posts can be fitted together, which reduces their length for transportation. Quick and easy to assemble.

One set consists of: 1 Leisure Badminton net (length 6 m, height 70 cm) with integral polyester/fibre glass poles. Pole length: approx 1.80 m (90/90) Pole dia.: 12 mm 2 tension cords and 4 ground anchor pins. € 37,50 each

Packing: in attractive sales box with 3 photographs showing use of the equipment.

Leisure Tennis Net Set with integral fibreglass/polyester posts

No. 8200	Manufactured in rot-proof knitted polyethylene. The integral, flexible fibreglass reinforced polyester net posts have the advantage that they are permanently fixed to the net and therefore cannot be lost. The net is also therefore extremely easy and quick to set up. Complete with 2 guy ropes and 2 anchor pins. $\in 28$,— per set
Length:	approx. 6.00 m
Height:	approx. 0.80 m
Post length:	approx. 1.10 m
Post dia.:	approx. 12 mm

Particularly suitable for leisure sport and camping.

Paddle-Tennis net



A new type of trend sport, which is widespread in Spain and South America, is now taking off in Germany too.

It is a return play game like tennis, for pitches 20 x 10 m in size.



 Paddle-Tennis net in approx. 3 mm high tenacity

 polypropylene, knotless, mesh size approx. 45 mm.

 Net length: 10 m, net height: approx. 92 cm, with a pvc-coated

 steel cable (3.4/4.5 mm) along the top and also with PES tape

 along the top, 100 mm wide (50 mm).

 Colour 06: Black
 € 70,— each

Please state the distance between the posts when ordering!

No. 9052 Centre strap made of 100% polyester with plastic snap buckle and stainless steel snap hooks. € 7,— each

(other accessories, see page 5.4)





Beach Tennis Tournament Nets

No. 8231-06 Beach tennis tournament net made of approx. 3 mm high tenacity polypropylene. Mesh size: 45 mm. 80 mm wide neon yellow tape all the way round and Kevlar tension cord, 11.70 m long, along the top. Polyester rods and 4-point suspension with 4 tension cords and fastener at the sides. Dimension: 9.50 m x 1 m

Colour F3: Neon Yellow

€ 134,— each

Beach Tennis Court Marking

No. 555

Markings for play area of 9 x 18 m with adjustable DBGM plastic corner pieces (adjustable to 8 x 16 m), 50 mm wide PES band with logo in the centre. Complete with 4 plastic ground anchors 23 cm long and bungee stretch cords. Colour 04: Dark Blue ≤ 54 ,— each

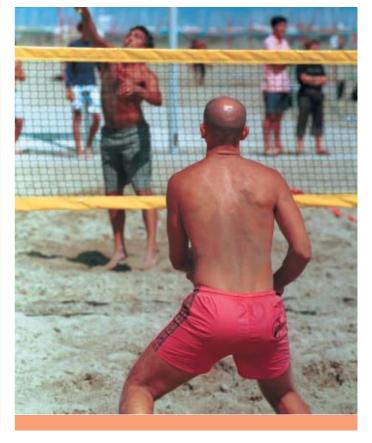


Court marking, like article-no. 555,but with the size of: 8 x 16 mColour 04: Dark Blue€ 53

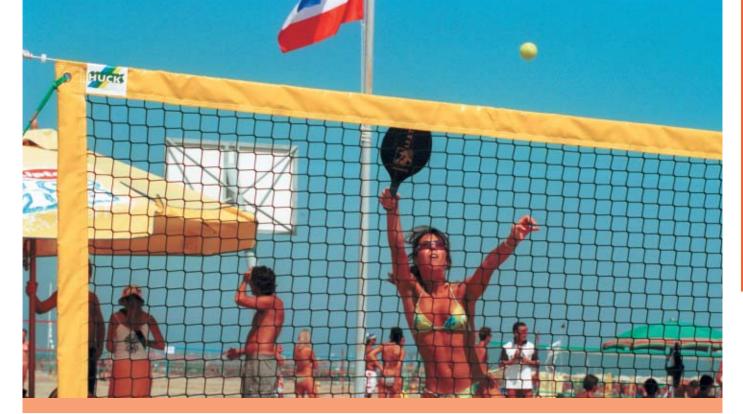
€ 53,— each

Beach Tennis Training Nets

No. 8220-06	Beach tennis training net made of approx. 2.3 mm high tenacity polypropylene. Mesh size: 45 mm, with above 160 mm wide (80 mm when folded) fastening tape in neon yellow and Kevlar tension cord 11.70 m long, and below with a 12 m length of 5.5 mm cord (patent applied for), and with lugs and connecting laces (without polyester bars) at the 4 corners. Size: 9.50 m x 1 m. Colour F3: Neon Yellow $\in 60,$ each	
No. 8221-06	Colour F3: Neon Yellow € 60, — each Beach tennis training net made of approx. 2.3 mm high tenacity polypropylene. Mesh size: 45 mm, with neon yellow ribbon binding all the way round, being 160 mm (80 mm when folded) at the top, and 80 mm (40 mm when folded) at the sides and bottom, and having Kevlar tension cord 11.70 m long at the top and, below, 12 m length of 5.5 mm cord (patent applied for), and with lugs and connecting laces at the 4 corners, and with polyester bars at the sides. Size: 9.50 m x 1 m. Colour F3: Neon Yellow € 99,50 each	
No. 8222-06	Beach tennis training net as Size: 8.50 m x 1 m Colour F3: Neon Yellow	s no. 8221-06, but: € 94,50 each







Complete beach Tennis Kit

No. 8250

Beach tennis kit consisting of:

- 2 net posts approx. 1.90 m, in three sections, with tool for fixing them firmly into the ground.
- 4 easy-to-fix tension belts, 25 mm.
- **2 Kevlar tension cords** 6 m for bracing between the tension belts, the net and the posts.
- Beach tennis net, 9.5 x 1 m (with 10.40 m Kevlar tension cord) with neon yellow fastening tape all the way round (our No. 8221A-06-F3).
- Boundary marking, width 50 mm, in blue, 9 x 18 m (adjustable to 8 x 16 m).
- 4 special sand screws

€ 455,— per set



Each set is supplied in a carry bag.

Beach-KOMBI-Set

This Beach Kombi set can be set up for beach volleyball, beach tennis, or beach badminton

No. 6220

Beach Kombi set consisting of:

- Net post set of 2 powder-coated steel rod posts, in three sections, with adjustable bracing cords and 4 ground anchors. Maximum post height: 2.45 m.
- Kombi net, 8.50 x 0.90 m made of approx. 1.5 mm polypropylene, mesh size 30 mm, with neon yellow fastening tape.
- Boundary marking, width 5 mm, in yellow, 8 x 16 m.

€ 145,— per set





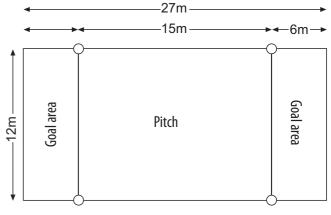
Beach-Handball

Dimensions: width 3.10, height 2.10 m, top depth 80 cm, bottom depth 1 m.

No. 114
 Beach Handball Goal Nets in 4 mm high tenacity polypropylene. Mesh size: 10 cm.

 Dimensions: 3 m wide, 2 m high and 1 m deep at the bottom.
 Colour 05: Yellow

 € 55,— per pair



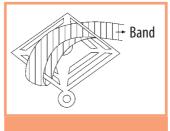
Boundary Marking

Colour 07: Red

No. 1195	Boundary marking for beach handball, 27 x 12 m, with reg'd design, adjustable plastic corner pieces and 50 mm wide polyester webbing strap. Same number of tapes as No. 1196-07. Complete with bungee elastic cords and sand anchor plates.			
	Colour 04: Dark Blue € 107,50 each			
No. 1196	 Boundary marking for beach handball, 27 x 12 m, professional version, containing: – 2 tapes of 27 m each for sidelines – 4 tapes of 12 m each for goal touchlines made of 50 mm reinforced PP webbing – 8 fibreglass reinforced plastic corner pieces, DGBM 			

– 8 sand anchor plates with bungee stretch cords

€ 127,50 per set









beach-soccer goal het with ballast chain in custom missi up

Beach-Soccer



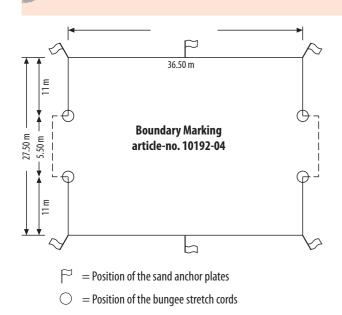
Knotless goal net for beach soccer in approx. 4 mm high tenacity polypropylene. Mesh size 120 mm. Dimensions: 5.70 x 2.25 m, top depth 0,80 m, bottom depth 1.50 m. Colour 01: Green € 120,— per pair

No. 151	Knotless goal net for beach	Knotless goal net for beach soccer in approx. 4 mm high	
	tenacity polypropylene.		
	Dimensions: 5.15 x 2.05 m, top and bottom 1m.		
	Colour 04: Blue	€66,— per pair	
	Colour 09: Violet	€66,— per pair	

Goals are generally 5.50 m wide. When ordering beach soccer nets, please give the goal dimensions and goal depth.



Ballast chain for no. 1519 consisting of a chain 800 g/m, sheathed in plastic. Goal depth: 1.50 c
Length: 8.70 m € 82,50 each



Beach Soccer Boundary Marking



"International" pitch marking for beach soccer, 36.50 x 27.50 m made from 100 mm wide blue webbing, corners with adjustable glass fibre-reinforced plastic pieces for 100 mm tape, consisting of:

- 2 x 36.5 m tapes for sidelines, each with 11 m tapes for goal touchlines and corner pieces **already attached on either side** (both 36.50 m tapes have two 11 m tapes attached).
 These tapes each have an eyelet on one side for a rubber loop to attach them to a goal post. See illustration!
- 4 rubber loops for attaching side tapes to a goal post.
- 6 sand anchor plates with a bungee stretch cord for the
 4 corners and the middle of the sidelines (the side band has an eyelet in the middle for attaching the sand anchor plates).
 Colour 04: Blue € 315,— per set
- No. 10191 "Competition" playing field marking for beach soccer, 36.50 x 27.50 m, made of 100 mm wide blue webbing, with stitched corners and consisting of: - 2 tapes of 36.50 m each for the sidelines - 2 tapes of 27.50 m each for the goal touchlines
 - 4 sand anchor plates with bungee stretch cords

```
Colour 04: Blue € 295,— per set
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The tapes are attached to each other at the corners to form **one** playing field with a total area measuring 36.50 x 27.50 m.



No 10192-04 (Detail: 1 tape with corner pieces, sand anchor plates and bungee cord)



Goal nets for small playing areas and multi-sports facilities

For freely accessible multi-sports complexes in accordance with EN 15312 up to 3m in height there are the following mesh size restrictions:

- for square meshes the mesh size must not exceed 50 mm.

- for diamond meshes the mesh size must not exceed 100 mm

Dimensions: width 3.10 m, height 2.10 m, top depth 80 cm, bottom depth 1 m.

No. 126	Small pitch goal net made of strong knotless approx. 5 mm high tenacity polypropylene, with additional edging cord in	
	the goal area.	
	Mesh size: approx. 45 mm.	
	Colour 01: Green	€213,— per pair

No. 110 Small pitch goal net made of approx. 4 mm high tenacity **polypropylene**, with additional edging cord in the goal area. Mesh size: approx. 45 mm. Colour 01: Green € 150,— per pair

Dimensions: width 5.15, height 2.05 m, top depth 80 cm, bottom depth 150 cm.

No. 1545-045 Small pitch goal net made of approx. 4 mm high tenacity **polypropylene**, with additional edging cord in the goal area. NEW Mesh size: approx. 45 mm. € 175,— per pair Colour 01: Green

These goal nets have an additional cord in the goal area.

Where possible, these nets should not be pulled over the frame, but, where possible, they should be drawn tight with the elastic cord in the goal frame area.

Alternatively nets can be threaded onto the frame. In this case a diagram of the goal is needed to determine the right mesh size and dimensions!

Football area nets with diamond mesh size see Page 10.4!





Safety nets for small play areas and multi-sports facilities

For freely accessible multi-sports complexes in accordance with EN 15312 up to 3m in height there are the following mesh size restrictions:

- for square meshes the mesh size must not exceed 50 mm.
- for **diamond meshes** the mesh size must not exceed 100 mm
- No. 212-045Safety net in approx. 5 mm high tenacity polypropylene,
knotless. Mesh size: approx. 45 mm
Colour 01: Green€ 6,80 per m²
- No. 212F045Safety net in approx. 5 mm high tenacity polypropylene,
in flame-retardant finish.
Mesh size approx. 45 mm
Colour 01: Green€ 8,45 per m²
- No. 214-045Safety net in approx. 4.2 mm high tenacity polypropylene,
knotless. Mesh size: approx. 45 mm
Colour 01: Green€ 6,50 per m²
- No. 209-045Safety net in approx. 3 mm high tenacity polypropylene,
knotless. Mesh size: approx. 45 mm
Colour 01: Green€ 4,10 per m²

Surcharge for smaller quantities:

- + 100 % per net under 5 m²
- + 35 % per net under 10 m²

+ 20 % per net under 20 m².

For hanging and tensioning

the nets, we recommend our steel cable with cable eye stiffeners and snap locks each side:

No. 2097	Steel cable – PVC-coated, 5/7 mm thic	k € 1,40 per metre
No. 2100	Steel cable - zinc-coated, 6 mm thick	€ 1,35 per metre
No. 2101	Extra: cable eye stiffeners and snap lock For 6 mm wire	s each side. € 17,35 extra



Street Basketball – the leader in Street Games

No. 222	Basketball net in 3 mm polyethylene t Colour 02: White	wine. € 2,40 each
No. 223	Basketball net in 3 mm nylon braid. Colour 06: Black	€ 2,— each
No. 227	Three-colour basketball net made of 4 mm polypropylene braid. Three-colour: blue/green/yellow	approx. € 4,—each
No. 4677-2	Basketball net, cut and tear resistar 5 mm Hercules rope (see Page 7.1).	1t, made of



All- weather net Particularly suitable for outdoor facilities

Colour 01: Green

Nets for ball sport facilities, which cannot be replaced in winter or bad weather conditions, now do not even need to be replaced.

€ 49,95 each

No. 912 All-weather net in coated polyester material, approx. 9.5 x 0.75 m, mesh width approx. 40 mm, also possible to use as a **multi-game net**, top band with approx. 11.7 m steel rope and a white PVC band along the top, fastening cords on all 4 corners. Colour 06: Black € 125,— each



Sun sail For sandpits, pools, etc.

Our sun sails are made of air and water permeable PE material and reduce solar radiation. They prevent heat accumulation, build up of mildew and decay and are long life.

No. 722	PE fabric, approx. 200 g/m ² , hemmed, with loops spaced					
	approx. every 0.5 m, with additional strengthening band.					
	Colour 010: Light green on request					
	Colour 015: Dark green	on request				
	Colour 02: White	on request				
	Colour 04: Blue	on request				
	Colour 03: Orange	on request				
	Colour 66: Silver	on request				
	Colour 76: Terracotta	on request				
	Colour 86: Cream	on request				

Finishes possible in nearly all individual sizes and shapes You plan – we deliver according to your specifications!





Anti-Vandalism Nets

Who is not familiar with the problem of nets that are cut up or burnt down on public playgrounds and sports areas?

Of course, wire-mesh or metal fences can be used. However, these products absorb hardly any of the noise they produce and when played against with balls etc. generate a lot of noise that disturbs the whole neighbourhood.

Textile products are ideal for noise protection; steel or wire products are ideal for protection against vandalism.

In order to be able to offer products that satisfy both requirements, we have developed three different products that, depending on the thickness of the steel core, ensure different levels of protection against vandalism and noise.

Product	Thickness of steel core	Textile coating	Total thickness	Mesh stability	Vandalism protection	Noise protection
Mahulan Steel (high tenacity PP)	1.25 mm (wire strand)	3.5 mm	4.75 mm	approx. 2.5 kN	x (light)	xxx (strong)
Reinforced textile net	2.5 mm (steel wire)	2.5 mm	5 mm	approx. 0.5 kN	xx (medium)	xx (medium)
Dralo®	1.5– 6 mm (steel wire)	without	1.5–6 mm	approx. 0.8–3.5 kN	xxx (strong)	xx (medium)

Thanks to their steel core or steel wire, all the products offer a better protection against vandalism than purely textile nets.

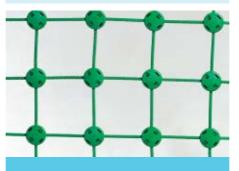
"Mahulan Steel"

A completely new product from HUCK. A machine-made safety net with a stainless-steel core (wire strand) (DBGM 20 2006 011 018) with the product name "Mahulan steel".



Reinforced Textile Net

Steel wire coated with polypropylene (2.5/5mm), clipped together with plastic knot clips to form a square-mesh net



Dralo®

Dralo[®] the new wire rope net:

- Discreet design
- Extreme force is required to damage it
- No rattling noise on contact with the ball



(III)



Knotless antivandalism net "Mahulan steel" with stainless-steel, wire-strand core

€ 16,— per m²

To the eye, this knotless net scarcely looks any different from our normal textile nets, but it has a stainless-steel, wire-strand core as vandalism protection and at the same time offers a high level of noise absorption. The soft net with the hard centre.

Mesh size: approx. 105 mm, square mesh (in 2 different standard widths)

No. 9830-105 "Mahulan steel" knotless stop net, approx. 1.25/4.75 mm high tenacity flame-retardant polypropylene. Mesh size approx. 105 mm Fixed width of nets: 3 m Colour 015: Dark green € 16,— per m²
 No. 9840-105 "Mahulan steel" knotless stop net, approx. 1.25/4.75 mm

high tenacity flame-retardant polypropylene. Mesh size approx. 105mm **Fixed width of nets: 4m** Colour 015: Dark green € 16

No. 9820-105 "Mahulan steel" knotless stop net, approx. 1.25/4.75 mm high tenacity flame-retardant polypropylene. Mesh size approx. 105 mm Fixed width of nets: 2 m Colour 015: Dark green € 18,— per m² Mesh size: approx. 60 mm, square mesh (in 2 different standard widths)

No. 9830-060	 "Mahulan steel" knotless stop net, approx. 1.25/4.75 mm high tenacity flame-retardant polypropylene. Mesh size approx. 60 mm Fixed width of nets: 3 m 				
	Colour 015: Dark Green	€ 27,50 per m ²			
No. 9840-060	 "Mahulan steel" knotless stop net, approx. 1.25/4.75 m high tenacity flame-retardant polypropylene. Mesh size approx. 60 mm Fixed width of nets: 4 m Colour 015: Dark Green € 27,50 per m² 				



Mahulan Steel:

- Discreet design
- Extreme force is required to damage it
- No rattling noise on contact with the ball

Surcharges for minimum quantities: Nets under $5 \text{ m}^2 + 100 \%$ Nets under $10 \text{ m}^2 + 35 \%$ Nets under $20 \text{ m}^2 + 20 \%$ for each net.



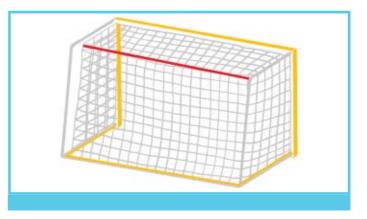
"Mahulan steel" knotless goal net with stainless-steel, wire-strand core

Dim.: width 7.50 m, height 2.50 m, top depth 0.80 m, bottom depth 1.50 m

No. 996"Mahulan steel" knotless goal net in flame-retardant high
tenacity polypropylene. Material strength approx.
1.25/4.75 mm, mesh size approx. 100 mm, square mesh
layout, including PA- coated tension cords (see drawing).
Colour 01: Green€ 895,— each

Dimensions: width 3 m, height 2 m, top depth 0.90 m, bottom depth 1.10 m

No. 9964"Mahulan steel" knotless goal net in flame-retardant high
tenacity polypropylene. Material strength approx.
1.25/4.75 mm, mesh size approx. 100 mm, square mesh
layout, including PA- coated tension cords (see drawing).
Colour 01: Green€ 345,— each



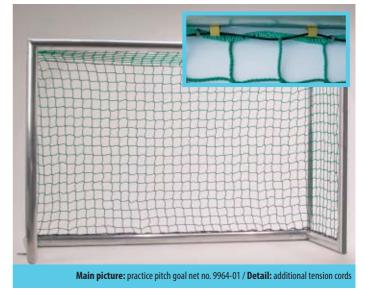
Caution: to ensure that they last a long time the goal nets should, in principle, be hung up only **within** the goal posts.

The net should never be pulled over the frame.

Replacement tension cords

No. 46644	Tension cord made of encased (patent pending) steel cable, approx 3/4.5 mm thick, including 2 screw clips, one side with pressed-on loop. Length: 1 unit of 3.50 m (coloured red for the rear upper goal depth) € 9,50 each
No. 46645	Tension cord made of encased (patent pending) steel cable, approx 3/4.5 mm thick, including 2 screw clips. Length: 1 unit of 12.50 m (coloured yellow for the goalmouth area and the lower end of the goal) \in 27,50 each
	This cord enables the net to be fixed mesh by mesh to the floor area.

Replacement tension cords for no. 996-01 on request!



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No. 4064

Anti-theft tension cord for assembly

Dralo[®] Practice Pitch Goal Net

 No. 4064
 Dralo[®] practice pitch goal net made of galvanised steel wire cables, approx. 3 mm thick.

 Net size: 3 m wide, 2 m high, 0.90 m deep at the top and 1.10 m deep at the bottom.

 Mesh size: approx. 10 cm, square mesh.

 Includes anti-theft tension cord assembly set.

 € 892,70 each

Practice Pitch Goal Net

No. 4664Practice pitch goal net in polypropylene with steel core
(reinforced textile net), approx. 2.5/5 mm dia. Suitable for
handball goals that conform to DIN EN 749 with net frame.
Net size: 3 m wide, 2 m high, top and bottom depth 0.90 m.
Mesh size: 10 cm, diagonal mesh.
Colour: Green€ 494,50 each



Practice pitch goal net like no. 4664, but made from polyester with a steel core (clip net). This gives the net even better abrasion resistance. Colour 01: Green € 579,90 each

Now considerably improved: with additionally included protective tension cord made of encased (patent pending) steel cable, approx 4.5 mm thick in the: - rear upper goal depth (length: 3.50 m)

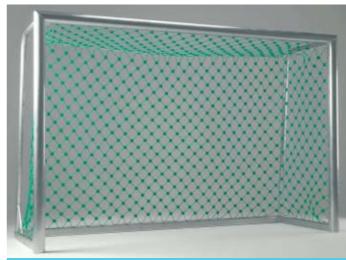
- goalmouth area and the lower end of the goal depth (length; 12.50 m) for the protection of the outer mesh rows, see also Page 10.3.

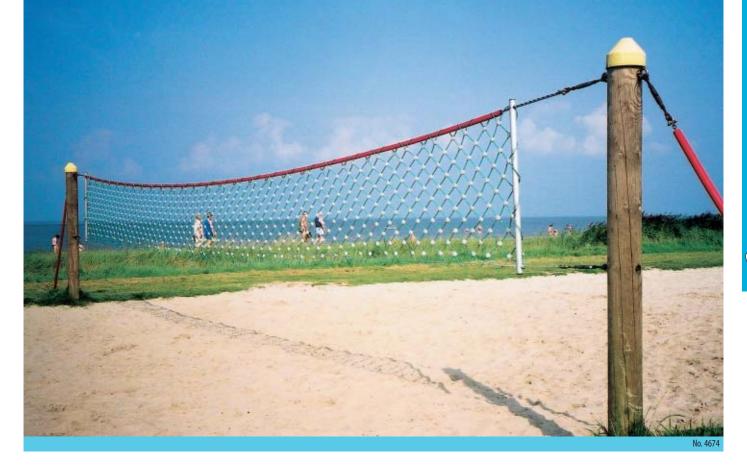
NEW: with **additional** scratch protection around the edge made from highquality polyamide loops (see small picture) **Caution:** to ensure that they last a long time the goal nets should, in principle, be hung up only **within** the goal posts.

The net should never be pulled over the frame.



Scratch protection for no. 4664 + 4761





Reinforced Volleyball Nets

These nets can be used in a wide variety of ways and the HUCK system of knots is used to reinforce different mesh and net sizes for all types of sport.

No. 4674 Volleyball net equipment, ready to install complete with beams, tensioning cords at the sides and volleyball net in polypropylene with steel core (reinforced textile net), approx. 2.5/5 mm dia., 1 m x 9.50 m,, mesh size 100 mm (supplied ex works). Colour: Green €1.714,20 each

No. 4674-1

Volleyball net in polypropylene with steel core (reinforced textile net), approx. 2.5/5 mm dia., 100 mm mesh.
 Dimensions per International standards: 1 m x 9.50 m.
 Colour: Green € 1.290,10 each

Dralo® Volleyball Nets

An attractive volleyball net that cannot be cut.

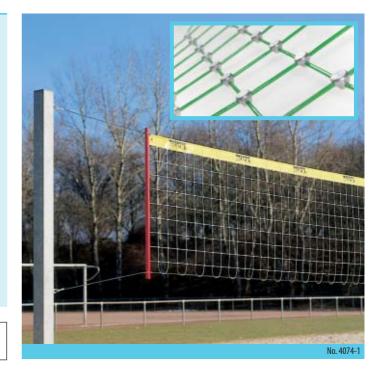
 No. 4074-1 Volleyball net made of galvanised steel wire ropes (Dralo[®]), approx. 2 mm in diameter, with a mesh size of 100 mm. The net measures 1 m x 9.50 m in accordance with international regulations.
 For use with standard volleyball posts.
 Tape, 160 mm wide, made of coated woven fabric and bearing the Huck logo.

€ 824,30 each

No. 4074-2 Volleyball net as no. 4074-1, but PA-coated steel rope 1.8/2.5 mm, in green (see small picture). € 945,— each

See page 9.3 for boundary marking (item 555-04).

Further information about Dralo[®] can be found on page 10.7.





Equipment for Neighbourhood Playgrounds as multi-functional games equipment in residential areas.

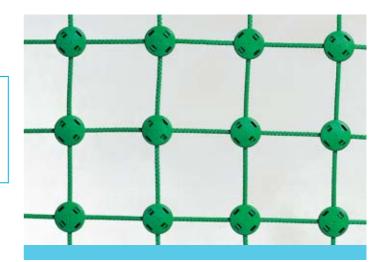
Multifunctional games equipment has an important social function in residential areas. A place where the young can meet and unwind, on their own, or as a team, without running the risk of breaking windows or urban property by accident. Equipping these facilities with anti-vandalism sports nets not only makes them extremely durable but also improves the quality of residential areas.

No. 4305-100 Safety & stop nets in polypropylene with steel core (reinforced textile net), approx. 2.5/5 mm dia., 100 mm mesh. Devised to partition fields or to stop balls behind goal posts. Colour 01: Green price on request



When used as a vandal-proof ball stop net, our Hercules net has better sound-absorbing properties than wire mesh netting or a steel-lattice fence.

The emission noise-pressure level was measured according to EN ISO 11202.





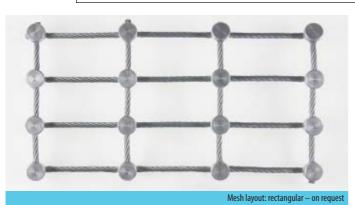
Dralo® Anti-Vandalism Nets

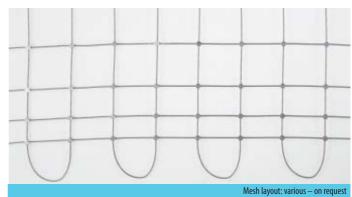
Dralo anti-vandalism nets have a modern and attractive appearance. These mechanically produced wire rope nets have a square mesh. They are aesthetically pleasing in spite of their strength. These nets are supplied for use as practice pitch goal nets and safety nets (e.g. stop nets for balls).

When ordering safety and stop nets, please specify whether you require the galvanised or stainless steel design. Nets can be supplied with the following mesh sizes (MS)/rope diameters: Price on application

	MS	MS	MS	MS	MS	MS	MS	MS
	25 mm	50 mm	75 mm	100 mm	125 mm	150 mm	175 mm	200 mm
1.5 mm ø	•	٠	٠	٠	٠	٠	٠	٠
2.0 mm ø	•	٠	٠	٠	٠	٠	٠	٠
2.5 mm ø		٠	٠	٠	٠	٠	٠	٠
3.0 mm ø		٠	•	٠	٠	٠	٠	٠
4.0 mm ø		٠	•	٠	٠	٠	٠	٠
5.0 mm ø			•	•	•	•	•	•

Prices, colours, mesh layouts and finishes on request!





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Important technical specifications for Dralo® Nets

DRALO® nets are available in the following versions:

a) Galvanised steel wire with aluminium clips

- b) 1.4401 high-grade steel wire with high-grade steel clips
- c) 1.4401 high-grade steel wire with aluminium clips

Installation / net finishes

DRALO[®] nets are made with a square mesh. Due to the way the mesh is laid, every other row finishes in a loop all the way round the edge.

These loops are used to fasten the net, either using a steel edge line wire drawn through them and then tightened, or by hanging the loops directly in rings.

Please request a detailed offer for the many installation possibilities.

Weight-bearing capacity / breaking strengths

When used for safety or stop nets, it must be borne in mind that Dralo[®] creates a rigid net that has a lower, more uneven energy absorption than nets in plastic cord.

Breaking strengths for the steel wire used correspond to the standard tables. The lateral displacement force where the wires cross has been significantly improved, and now lies between 80 kg and 350 kg.

Critical factors in an overall assessment are:

a) fixing method and b) the total size of the nets.

The maximum width of individual nets without connective fastenings is 5 m; their weight should not exceed 300 kg.

IMPORTANT: If installing nets yourself, take care that they are not trapped or stretched. Trapped or stretched nets are noticeably weaker around the edges due to the resulting shear forces and/or additional tension.

Please request a detailed offer for your particular area of application.



Used to cover railings on an external terrace





DRALO®-nets can be equipped with the following alternative fittings:

- Looped eye
- **2** Female thread fitting
- 3 Thread fitting
- **4** Eye fitting
- **5** Forked fitting

Breaking strengths of wire ropes

Galvanised wire ropes			Stainless-st	eel wire rope	es, material 1,4401
Rope	Constr.	Minimum-	Rope	Constr.	Minimum-
in mm		breaking strength	in mm		breaking strength
1.5 mm	7x 7	1.5 kN	1.5 mm	7x7	1.7 kN
2.0 mm	7x 7	2.5 kN	2.0 mm	7x7	2.5 kN
2.5 mm	7x 7	4.1 kN	2.5 mm	7x 7	3.9 kN
3.0 mm	7x 7	5.7 kN	3.0 mm	7x7	5.6 kN
4.0 mm	7x 7	10.2 kN	4.0 mm	7x7	9.6 kN
5.0 mm	7 x 19	14.7 kN	5.0 mm	7 x 19	14.9 kN
6.0 mm	7 x 19	21.2 kN	6.0 mm	7 x 19	20.9 kN
8.0 mm	7 x 19	37.6 kN	8.0 mm		









Vertical rope

Lateral displacement force where wires cross

Rope	Aluminium clips	Aluminium clips	Nirosta clips
in mm	on galvanised ropes	on Nirosta ropes	on Nirosta ropes
1.5 mm	80 kg	80 kg	90 kg
2.0 mm	100 kg	170 kg	170 kg
2.5 mm	110 kg	170 kg	170 kg
3.0 mm	150 kg	300 kg	250 kg
4.0 mm	200 kg	430 kg	330 kg
5.0 mm	300 kg	500 kg	350 kg
6.0 mm	400 kg	750 kg	360 kg
8.0 mm	900 kg	1200 kg	

TERMS AND CONDITIONS OF SALE

Extract from the Conditions of Sale of the Company – Full Conditions of Sale are available on request

These terms and conditions form an essential part of the purchase agreement. The placing of an order on the part of the buyer shall be deemed as acceptance of these terms and conditions. Any variation of conditions of the buyer is for us even then non-binding, unless we do not formally object to them.

Quote: All quotes on the basis of this list are subject to confirmation, without obligation and are not bound to the acceptance of an order. Quotes over the telephone require confirmation. In case of doubt written confirmation shall apply.

We reserve the right to any technical changes, which are in the interest of further development of our product.

Ordering units: We are entitled to amend, without further enquiry, different ordering quantities to the next volume packaged unit.

Custom-made products: These are as a matter of principle excluded from our exchange and returns policy, unless they are found to be with defects.

If nets are custom-made with a square mesh, it is technically not possible to supply all net sizes without a seam. All nets are manufactured in the greatest possible width in a diagonal mesh and converted to a square mesh. The resultant seams cannot be avoided technically and do not compromise the quality.

Prices, Packaging: The prices are net (without VAT).

All previous price lists are not valid with the arrival of this catalogue!

Our prices are in this respect non-binding, when after the publication of this catalogue, essential changes to raw material prices and salaries arise and as a result the costing fundamentals can no longer be met. Our prices are calculated "ex factory" including packaging.

Net goods value from € 1.000 for abroad and overseas are delivered free to German border and fob (free on board) to German international ports.

Payment terms: Payment method for abroad is by means of irrevocable letter of credit, or payment in advance with a 4% reduction for advance payments.

Late payments will incur 1% interest charges per month from the 31st day after the date of invoice. In the event of late payment we are entitled to charge the debtor any collection costs incurred by any necessary legal measures or those settled out-of-court.

Small orders with a value less than € 25 without VAT incur a handling charge of € 5 net. Deliveries with a total value less than € 50 are not entitled to discount.

Delivery arrangements: On the part of the buyer prescribed delivery terms and their acceptance do not signify a delivery undertaking. No claims can be made on a breach of delivery terms. Force majeure as well as strikes carried out by us or our suppliers shall release the delivery obligations.

In respect of any failure to deliver due to any of the afore-mentioned circumstances the delivery terms shall be extended appropriately.

Notice of defects: Notice of defects in respect of weight, quantity or quality can only be made effectively within eight days after receipt of delivery provided that the buyer is a trader in terms of §310 BGB (German Civil Code). Besides notice of defects in respect of obvious defects are disregarded if they are not made within an 8 day period after receipt of delivery. It is important that the seller is in receipt of the notice of defects for the computation of the time limit of eight days.

Returns shall only be accepted with prior written agreement, otherwise delivery shall be refused.

Guarantee: The legal provisions shall apply.

Our nets are textile products, the properties of which can be damaged by UV rays.

Therefore the net material is UV stabilised which however only gives extra protection. The guarantee refers solely to the properties guaranteed in a new condition which naturally includes the customary addition of UV stabilizers.

For this reason the manufacturer's test specifications (mesh testing) are to be observed without fail in the use of protection safety nets.

Retention of Title: All sales are based on §449 BGB (German Civil Code). All goods delivered by us remain our property until the account receivables has been settled in full. Should the goods be sold on before payment is received, then the purchase price receivable shall be surrendered to us in its place. Garnishment or any other damnification of our property right is to be immediately reported.

Place of Fulfilment: The place of fulfilment for deliveries and payments is Asslar-Berghausen. Place of jurisdiction deemed to be agreed by the placing of an order and the confirmation of an order for both parties is District Court Wetzlar/ County Court Limburg, provided that both parties are companies.

Notes:

Technical Details

ltem	Description	Colour	Diameter	Mesh size	Weight	Burst strength
	·		(mm)	(mm)	g/m²	(kNC
200-020	Polypropylene, high tenacity, knotless		2.3	20	180	0.80
200-025	Polypropylene, high tenacity, knotless	•	2.3	25	145	0.80
200-030	Polypropylene, high tenacity, knotless	○ ●	2.3	30	135	0.80
200-045	Polypropylene, high tenacity, knotless		2.3	45	90	0.80
200-100	Polypropylene, high tenacity, knotless	• • •	2.3	100	50	0.80
200-120	Polypropylene, high tenacity, knotless		2.3	120	35	0.80
201-020	Polypropylene, high tenacity, knotless	0	1.8	20	130	0.60
201-025	Polypropylene, high tenacity, knotless	•	1.8	25	100	0.60
201-030	Polypropylene, high tenacity, knotless	•	1.8	30	85	0.60
1202-020	Polypropylene, high tenacity, knotless		1.0	20	50	0.20
1202-030	Polypropylene, high tenacity, knotless		1.0	30	30	0.20
1202-050	Polypropylene, high tenacity, knotless		1.0	50	20	0.20
1202-030	Polypropylene, high tenacity, knotless	(diamond mesh)	1.5	10	150	0.20
203-020	Polypropylene, high tenacity, knotless		1.5	20	80	0.25
203-020		•	1.5		44	0.25
	Polypropylene, high tenacity, knotless	● ○ ●		28		
203-030	Polypropylene, high tenacity, knotless	•	1.5	30	50	0.25
203-050	Polypropylene, high tenacity, knotless		1.5	50	35	0.25
203-060	Polypropylene, high tenacity, knotless	•	1.5	60	30	0.25
203-100	Polypropylene, high tenacity, knotless	-	1.5	100	15	0.25
204F008	Polypropylene, high tenacity, knotless	(hexagonal)	1.8	8	260	0.27
205-100	Polypropylene, high tenacity, knotless	•	2.8	100	60	1.00
205-120	Polypropylene, high tenacity, knotless	•	2.8	120	50	1.00
207-045	Polypropylene, high tenacity, knotless	•	3.5	45	200	1.40
207-100	Polypropylene, high tenacity, knotless	• •	3.5	100	100	1.40
207-120	Polypropylene, high tenacity, knotless		3.5	120	70	1.40
209-045	Polypropylene, high tenacity, knotless		510	45	150	1.25
209-100	Polypropylene, high tenacity, knotless		3.0	100	75	1.25
209-120	Polypropylene, high tenacity, knotless		3.0	120	65	1.25
210-035	Polyester, knotless	0	4.0	35	350	2.00
210-045	Polyester, knotless	0	4.0	45	285	2.00
210-100	Polyester, knotless	0	4.0	100	150	2.00
210-130	Polyester, knotless	0	4.0	130	100	2.00
212-045	Polypropylene, high tenacity, knotless		5.0	45	400	3.20
212-050	Polypropylene, high tenacity, knotless	0	5.0	50	350	3.20
212-060	Polypropylene, high tenacity, knotless		5.0	60	300	3.20
212-070	Polypropylene, high tenacity, knotless		5.0	70	275	3.20
212-100	Polypropylene, high tenacity, knotless		5.0	100	200	3.20
212-120	Polypropylene, high tenacity, knotless	• •	5.0	120	170	3.20
213-100	Polypropylene, high tenacity, knotless	0	6.0	100	360	4.20
214-045	Polypropylene, high tenacity, knotless	•	4.2	45	230	1.80
215-030	Polypropylene, high tenacity, knotless		4.0	30	330	1.60
215-045	Polypropylene, high tenacity, knotless		4.0	45	210	1.60
215-100	Polypropylene, high tenacity, knotless		4.0	100	110	1.60
215-120	Polypropylene, high tenacity, knotless		4.0	120	90	1.60
216-035	Polyester, knotless	0	3.0	35	230	1.10
216-045	Polyester, knotless	0	3.0	45	185	1.10
216-100	Polyester, knotless	0	3.0	100	90	1.10
216-130	Polyester, knotless	0	3.0	130	70	1.10
1903-045	Polypropylene, high tenacity, knotless		5.0	45	475	3.20
1903-060	Polypropylene, high tenacity, knotless		5.0	60	375	3.20
1903-100	Polypropylene, high tenacity, knotless	$\bullet \bigcirc \bullet \bullet \bullet \bullet$	5.0	100	275	3.20

Here are more top products from HUCK:



Leisure sector:

Huck rope technology

We have extended our playground range again this year. Products in this range, including climbing nets, swings, net bridges, rope ladders, climbing ropes and net playgrounds, can be found in our catalogue "Huck Rope Technology". Please order this specialist catalogue.

Industrial sector:

Industrial Nets – for all applications Lifting, tying, loading, covering, protecting, securing – a world of technology needs a world of nets. Few materials meet the diverse requirements of the industrial sector with the same variety or as economically as net. Please order our specialist catalogue!





Construction sector:

Huck construction safety nets for all needs

You can find details of the nets required on building sites in our specialist safety net catalogue for the construction industry. Collection nets, brick guard rail nets and full information about our assembly service and rental of collection nets. Just ask for a copy of our catalogue.

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3.6 + 9.4	Antennae support pockets	1.5	Football goal nets exclusive	8.6	Rope plate
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7.1	Anti-whip basketball net	7.9	Golf ranges/courses ball safety nets	4.3	Shuttlecock catch nets for badminton
7.10	Archery protection nets	5.4	Ground anchor	3.5	Sit volleyball nets
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7.5	Discus safety nets	10.1 - 10.9	Nets with steel core	3.1 - 3.3	Volleyball tournament nets
5.7 + 5.8	Dividing nets	6.8	Partition curtains for gymnasiums	3.1 - 3.2	Volleyball tournament nets – DVV I
8.4	Double Dutch skipping ropes	8.8	Pendulum ball cords		standard
10.7 - 10.9	Dralo steel wire-rope nets	6.9	Play area safety net	3.2	Volleyball tournament nets – DVV II
1.14	Fastening net ties	10.4	Practice pitch goal nets		standard
2.8	Field hockey goal nets	8.8	Prellball band	3.4	Volleyball training nets
8.8	Fistball ropes/tapes	6.1 - 6.4	Product information, safety nets	7.3	Water polo goal nets

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